



UNIVERSITÉ  
LAVAL

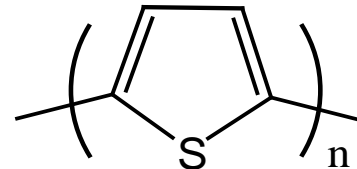
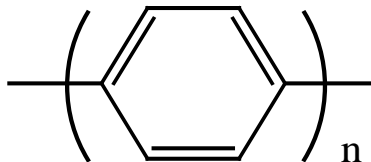
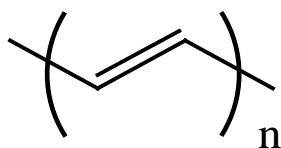
# NEW POLYMERIZATION METHODS FOR PLASTIC ELECTRONICS

Mario Leclerc...

and many others



# CONJUGATED POLYMERS



- **ELECTRICAL PROPERTIES**

Semiconductors to conductors

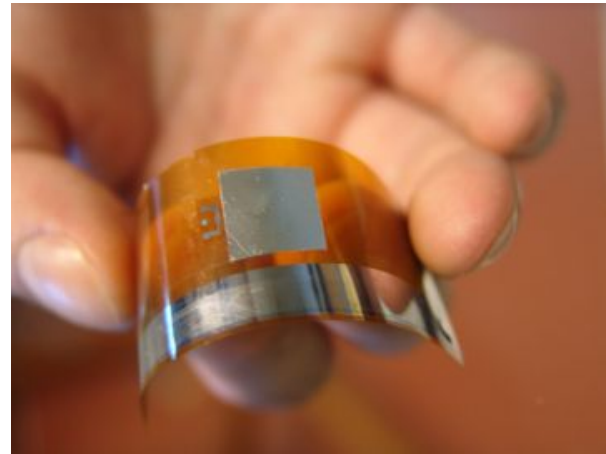
- **OPTICAL PROPERTIES**

Absorption and emission in the UV-visible range

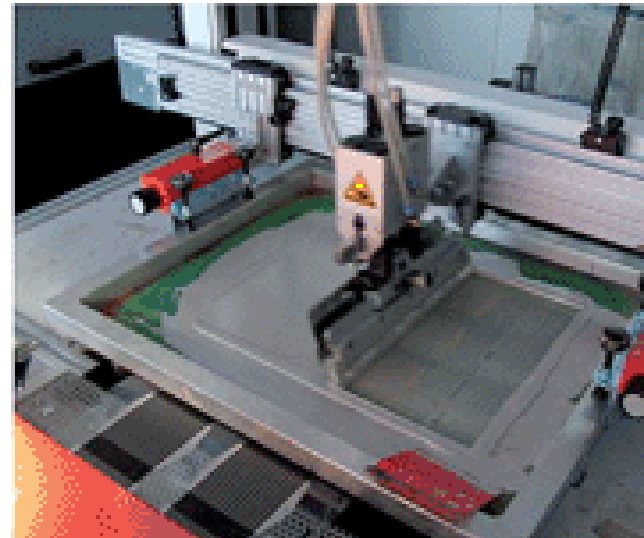
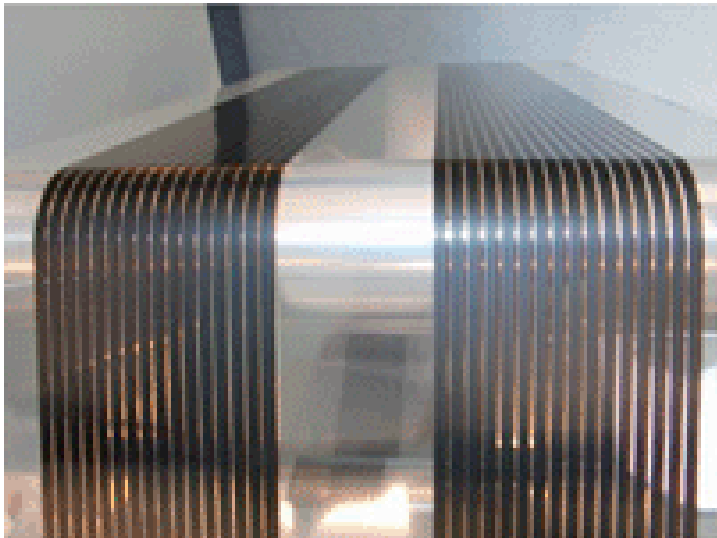
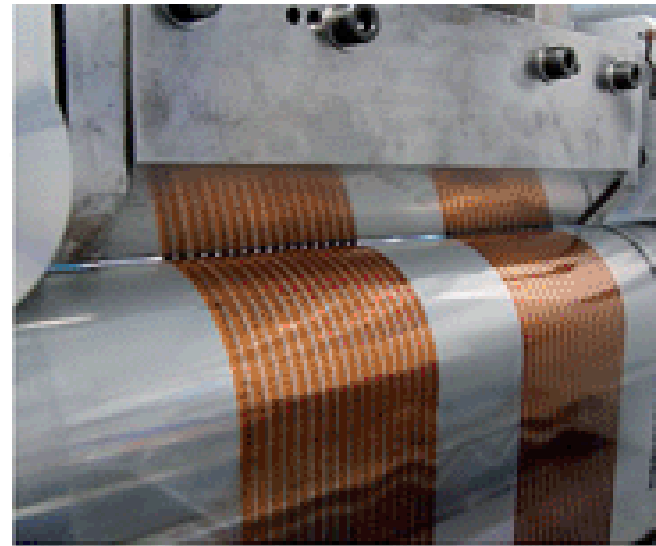
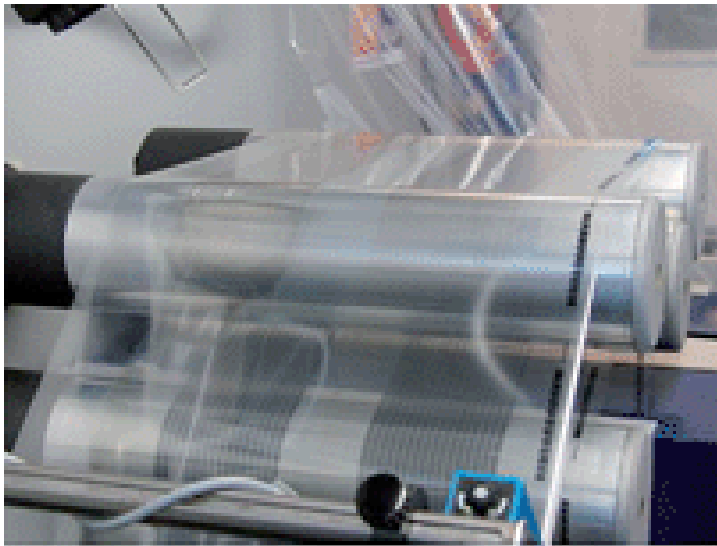
- **STABILITY, MECHANICAL PROPERTIES**



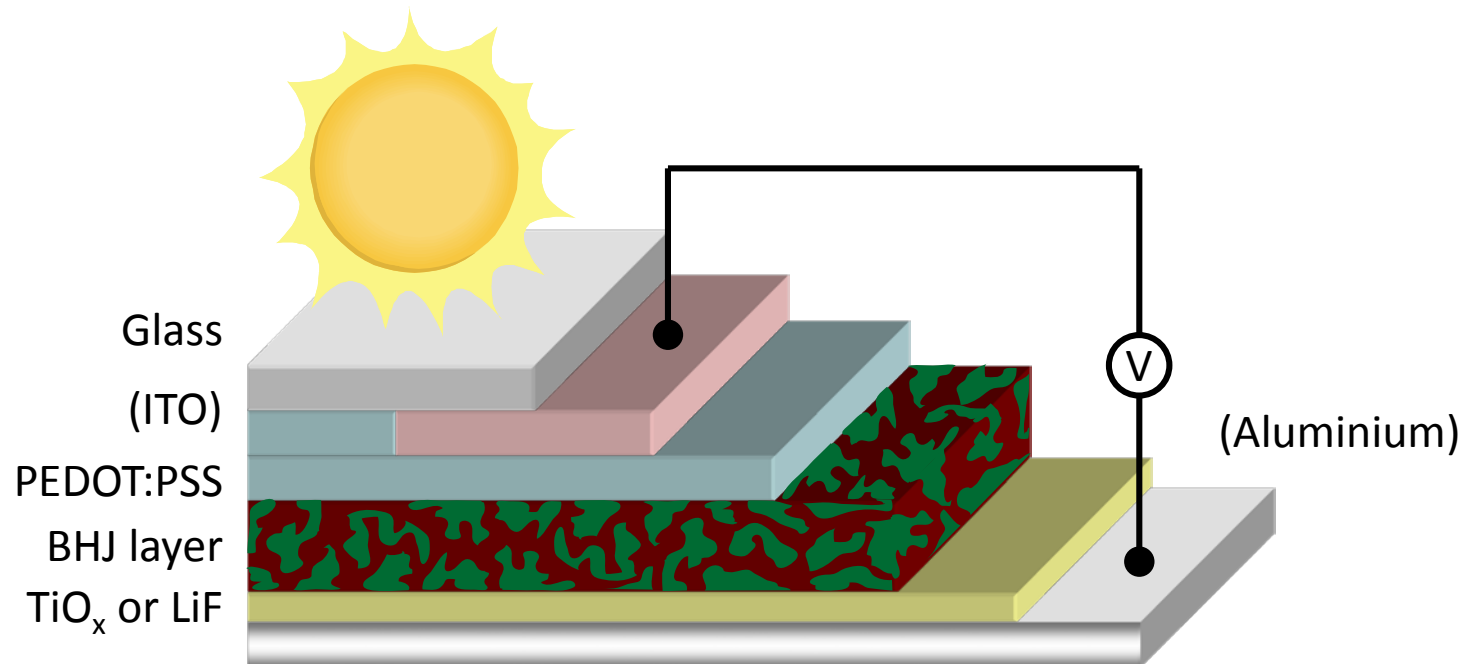
# PLASTIC ELECTRONICS



# 10-10-10 challenge

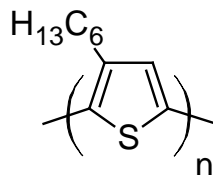


# BHJ Solar Cells



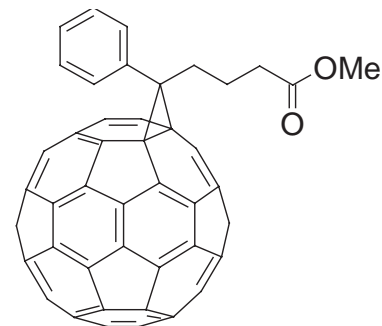
## BHJ layer

Polymer



P3HT

Fullerene

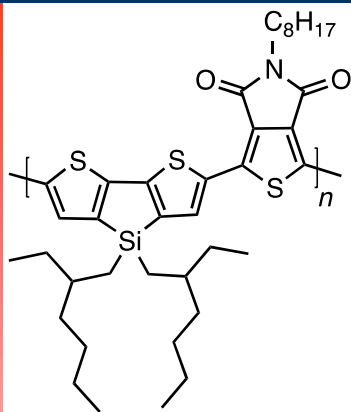


PCBM-C<sub>61</sub>

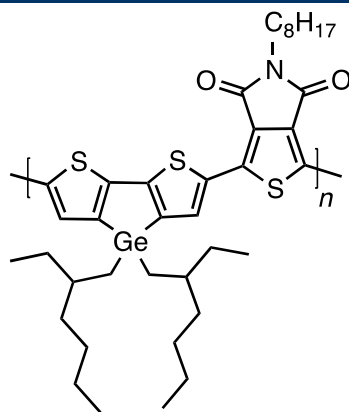
# Industrial materials

<b>Group</b>	<b>PCE</b>	<b>System</b>
Heliatek	12%	Small molecules, tandem
Konarka	9 %	Polymers
UCLA/Solarmer	10.4 %	Polymers, tandem
Polyera	9.2%	Polymers?
Mitsubishi	10-11%	Small molecules

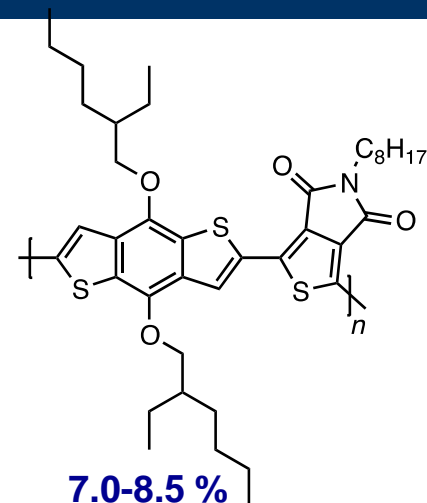
# Some Landmark Materials for OPV



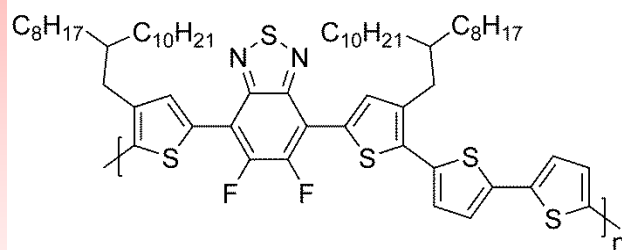
**8 %**  
**Lu, Leclerc, Tao**



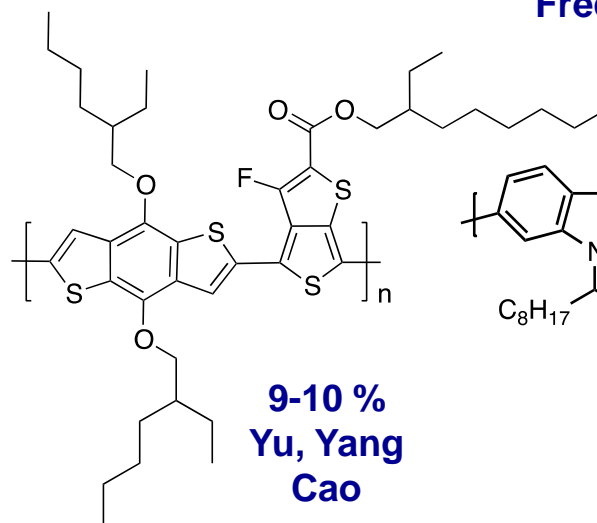
**8.5 %**  
**Reynolds, So**



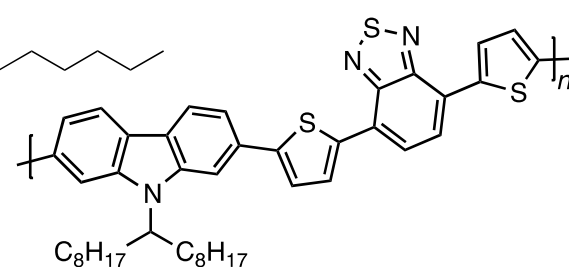
**7.0-8.5 %**  
**Leclerc, Tao**  
**Fréchet, McGehee**



**10 -11 %**  
**Ade, Yan**



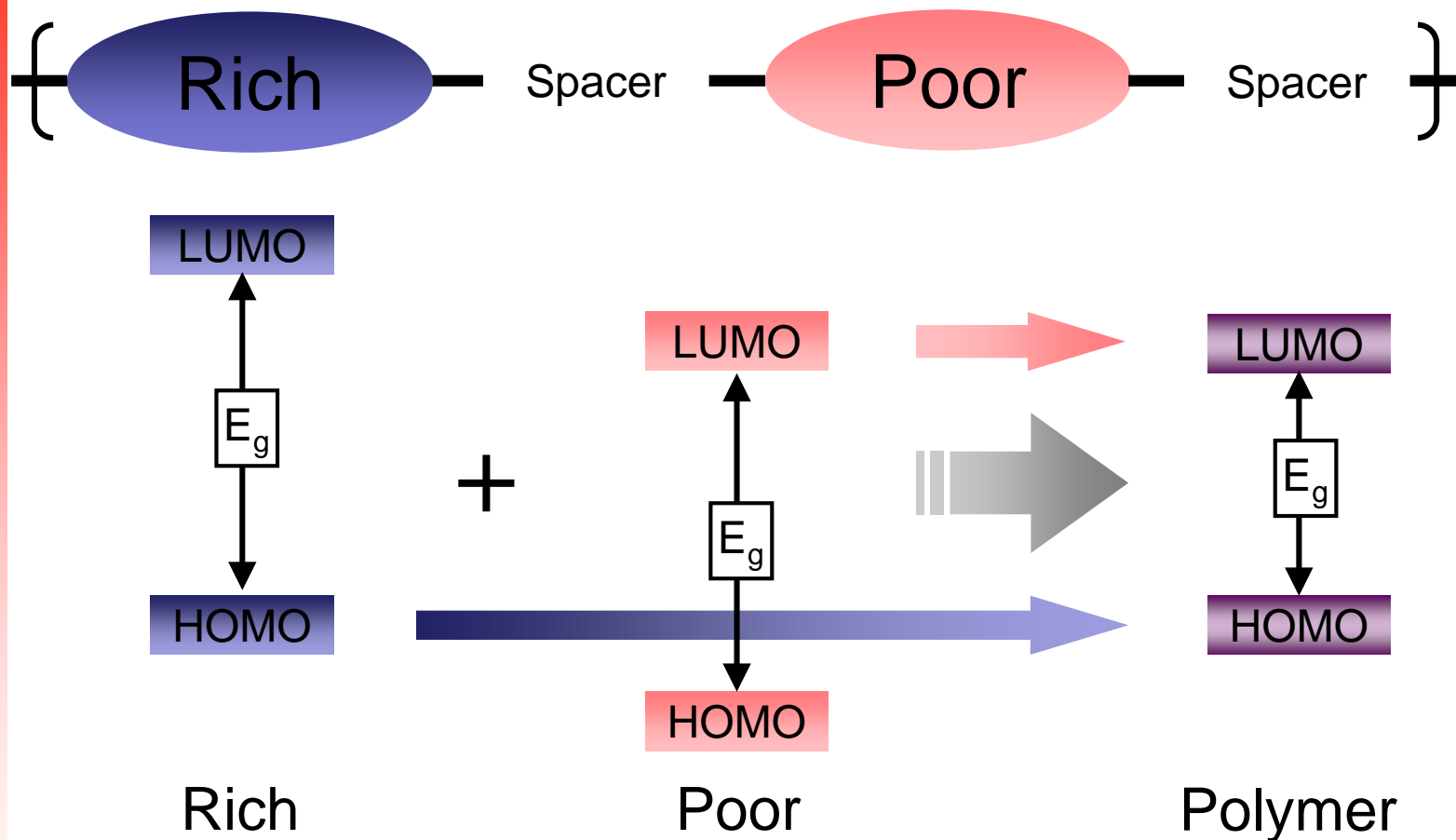
**9-10 %**  
**Yu, Yang**  
**Cao**



**7-8 %**  
**Leclerc, Heeger**  
**Leclerc, Tao**



# Low-Band-Gap Polymers

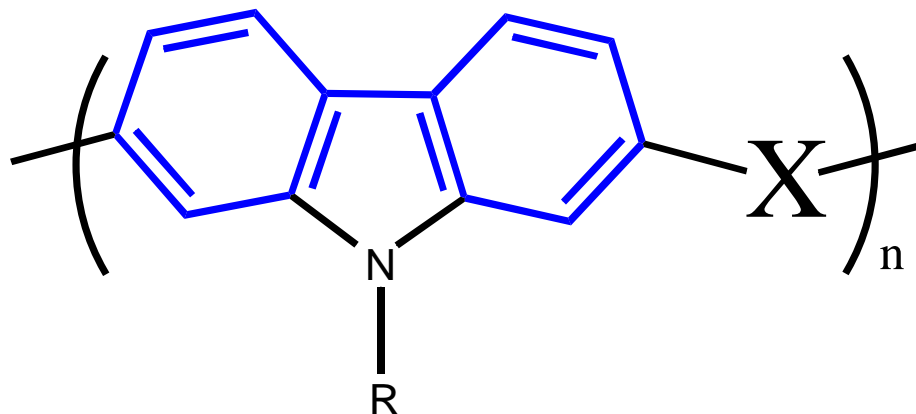


Mullekom, H. A. M. et al. *Mater. Sci. Eng., R.* **2001**, 32, 1.

Roncali, J. *Macromol. Rapid Commun.* **2007**, 28, 1761.

# Polycarbazoles

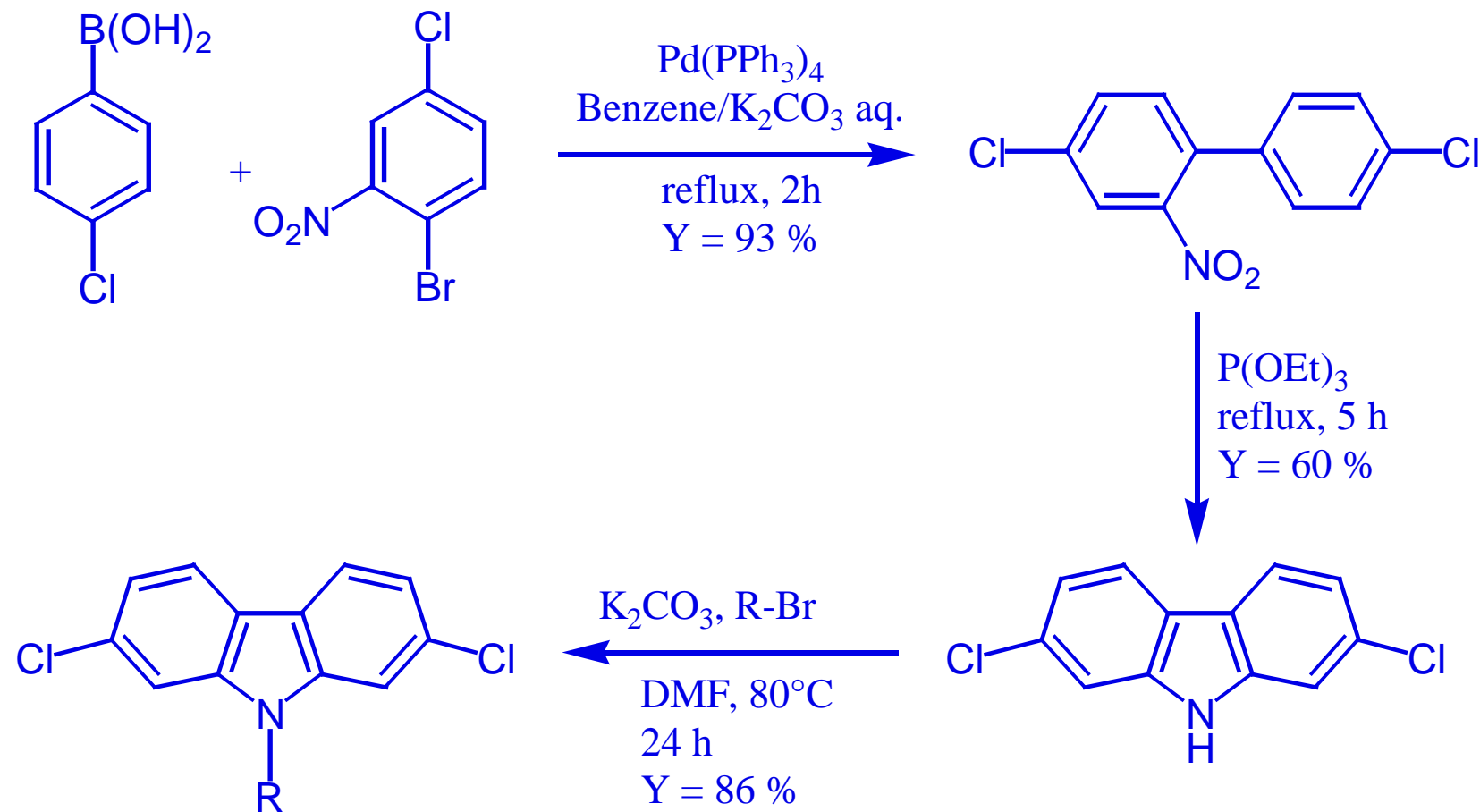
## Our Approach



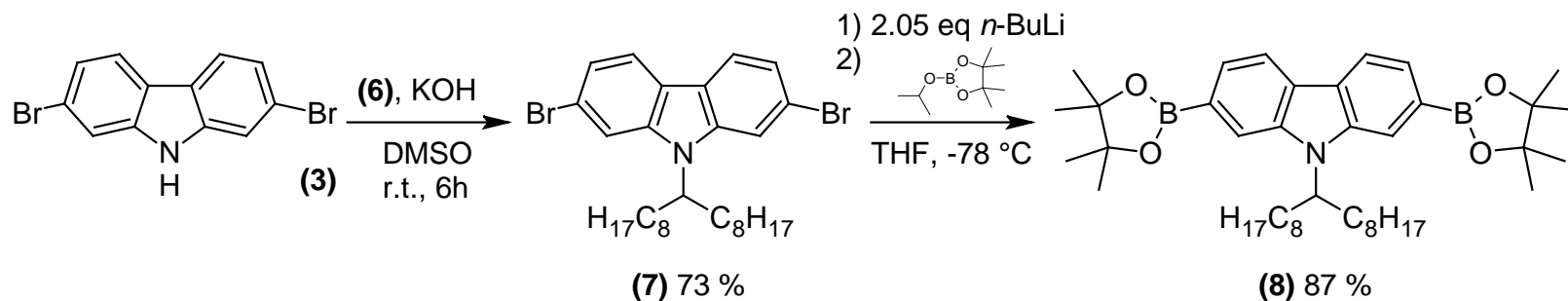
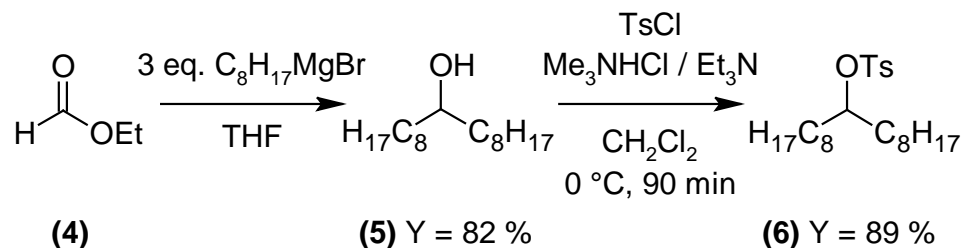
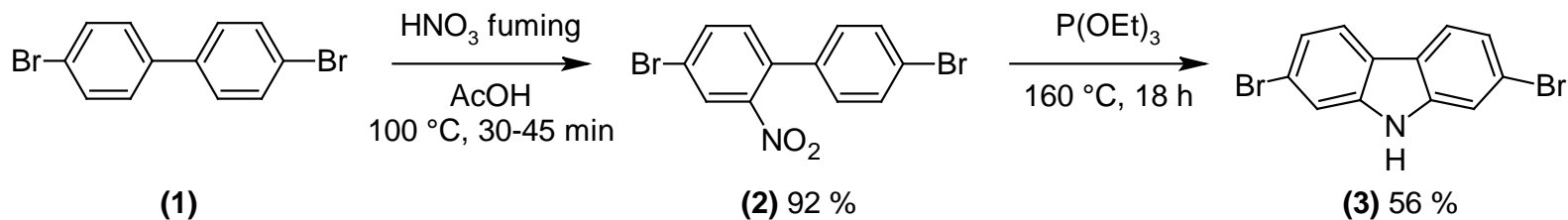
Poly(*N*-alkyl-2,7-carbazole)s

- ⇒ Fully aromatic
- ⇒ Good hole transport
- ⇒ Easy substitution on nitrogen atom

# Polycarbazoles

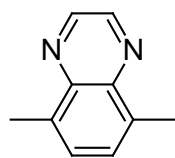
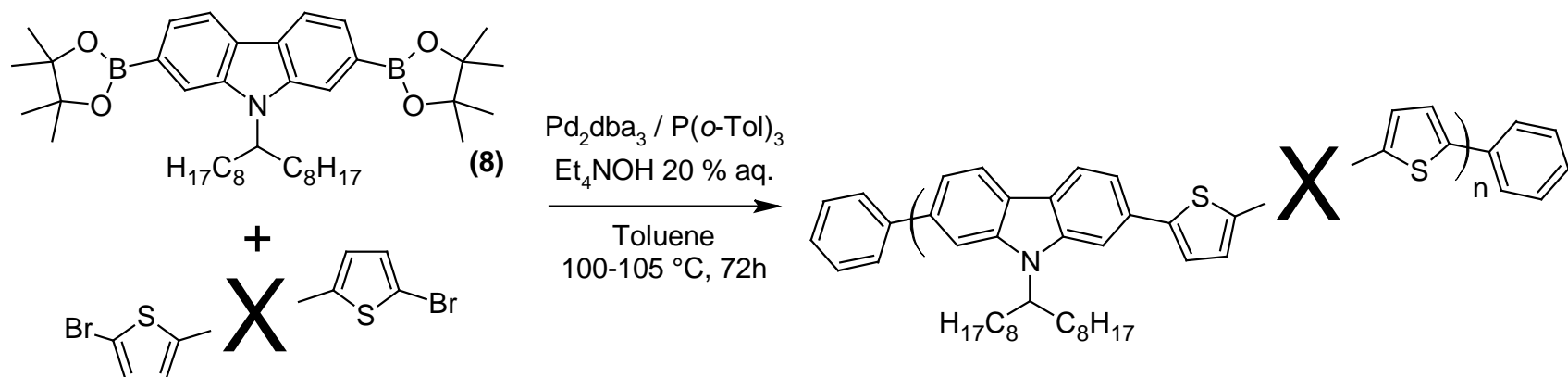


# Synthesis – Carbazole Monomers



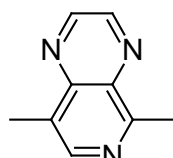
Dierschke, F.; Grimsdale, A. C.; Müllen, K. *Synthesis* **2003**, 2470.  
 Blouin, N.; Michaud, A.; Leclerc, M. *Adv. Mater.*, **2007** 19, 2295.

# Low-Band-Gap Poly(2,7-carbazole)s



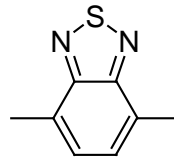
PCDTQx

$M_n = 9 \text{ KDa}$   
 $M_w = 14 \text{ KDa}$



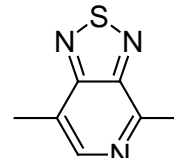
PCDTPP

$M_n = 11 \text{ KDa}$   
 $M_w = 19 \text{ KDa}$



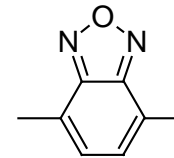
PCDTBT

$M_n = 36 \text{ KDa}$   
 $M_w = 55 \text{ KDa}$



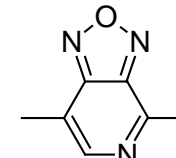
PCDTPT

$M_n = 4 \text{ KDa}$   
 $M_w = 6 \text{ KDa}$



PCDTBX

$M_n = 26 \text{ KDa}$   
 $M_w = 52 \text{ KDa}$



PCDTPX

$M_n = 5 \text{ KDa}$   
 $M_w = 6 \text{ KDa}$

**Non-optimized polymerisation conditions for some polymers**



# Poly(2,7-carbazole)s

## Co-Monomers



## Polymers



410 nm  
(3.0 eV)

Polym. Chem. 1, 127-136 (2010)

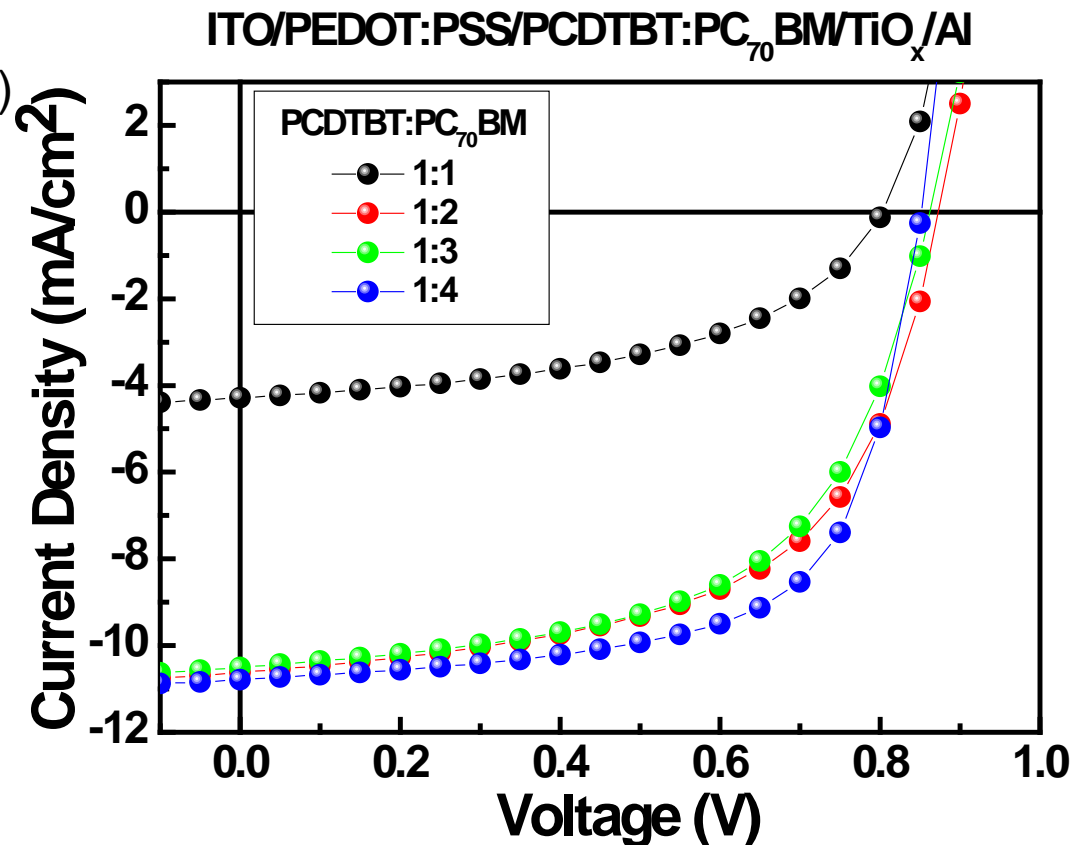
1100 nm  
(1.1 eV)

# SOLAR CELLS

Heeger,  
Leclerc

Nature  
Photonics,  
3, 297 (2009)

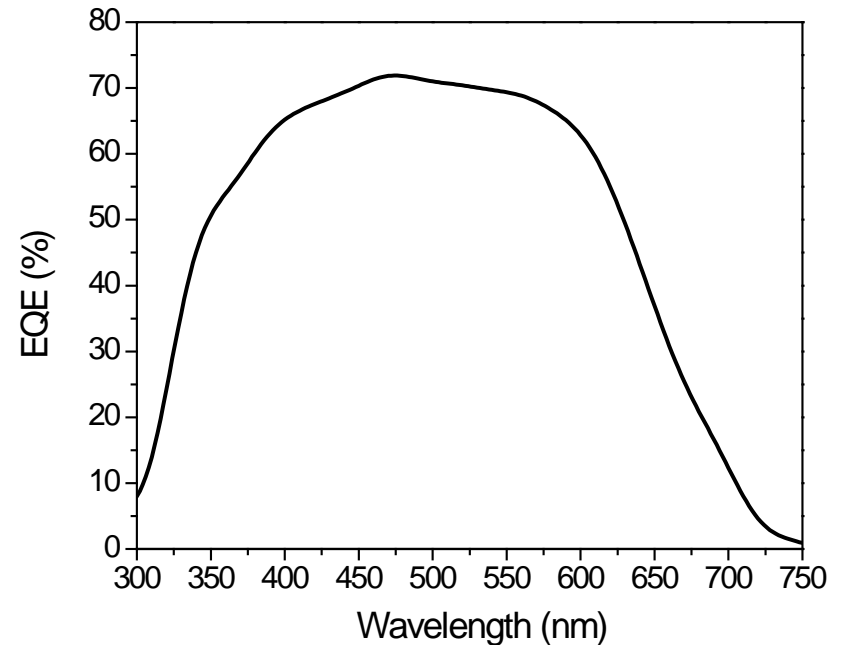
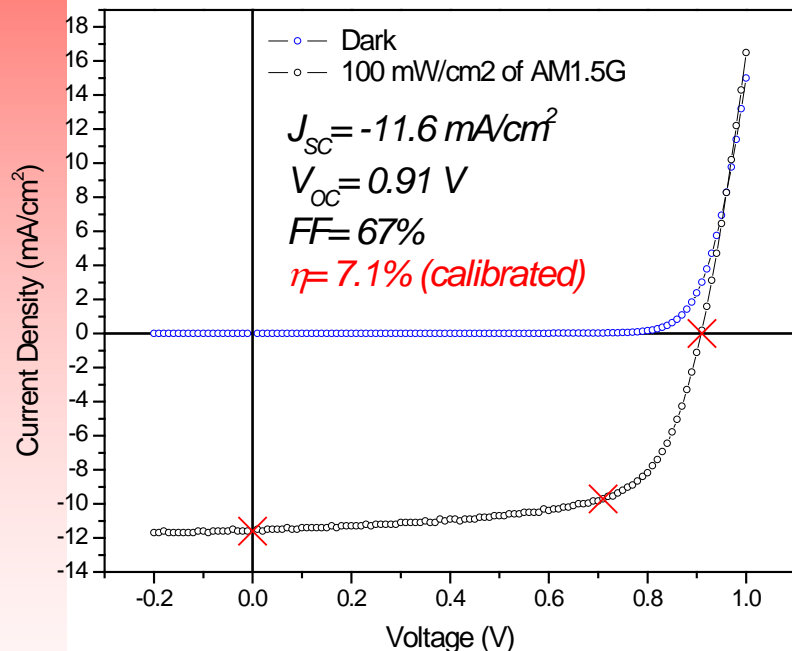
	$J_{sc}$ (mA/cm <sup>2</sup> )	$V_{oc}$ (V)	FF	$E_{ff}$ (%)
1:1	4.3	0.8	0.5	1.7
1:2	10.6	0.87	0.58	5.34
1:3	10.5	0.86	0.58	5.23
1:4	10.8	0.85	0.65	6.0



# Recent results: PCDTBT

$$V_{oc}=0.913V, FF=66\%, J_{sc} (EQE)=11.83\text{mA/cm}^2$$

PCE=7.1% (Single unit cell with 1 cm<sup>2</sup> active area)

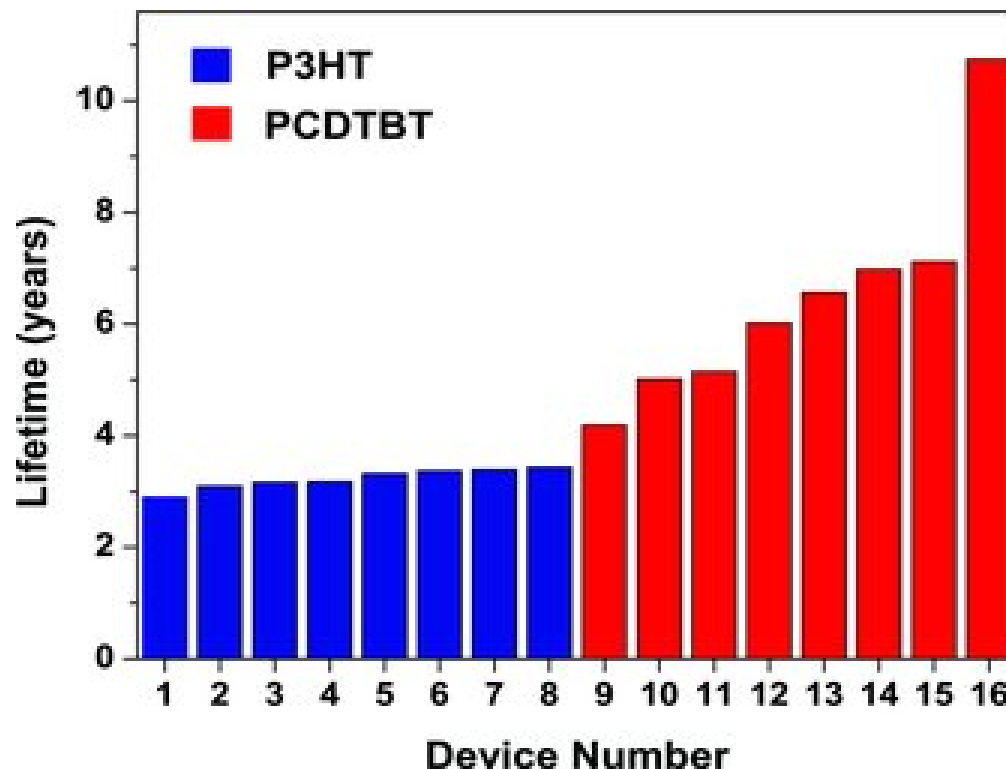


Y. Tao, IMS, CNRC, Appl. Phys. Lett., 98, 253301 (2011)

See also A.J. Heeger, PCE of 7.9%, *Adv Mater* **2013**, 25, 7038

# High Efficiency Polymer Solar Cells with Long Operating Lifetimes

McGehee, Stanford



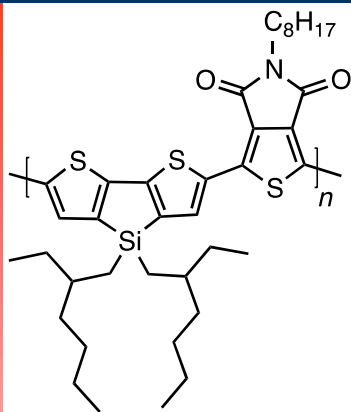
Advanced Energy Materials

[Volume 1, Issue 4](#), pages 491-494, 20 APR 2011

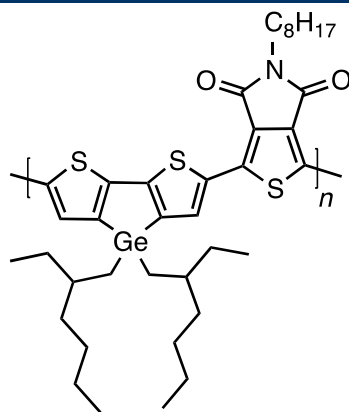
See also: **Nature Communications**, 5:5688 (2014). Lifetime about 10 years

PCDTBT now available at SJPC

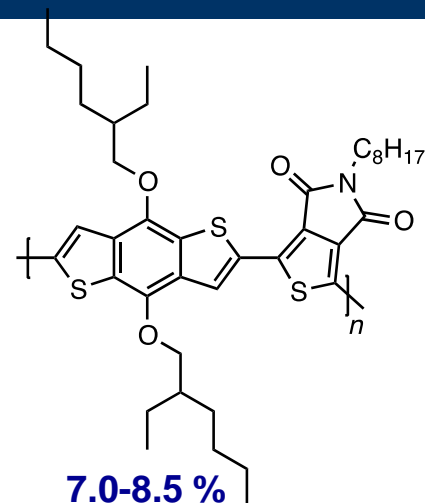
# Some Landmark Materials for OPV



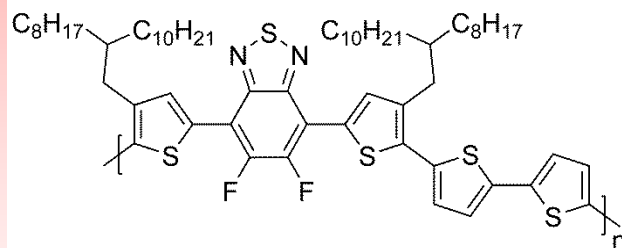
**8 %**  
**Lu, Leclerc, Tao**



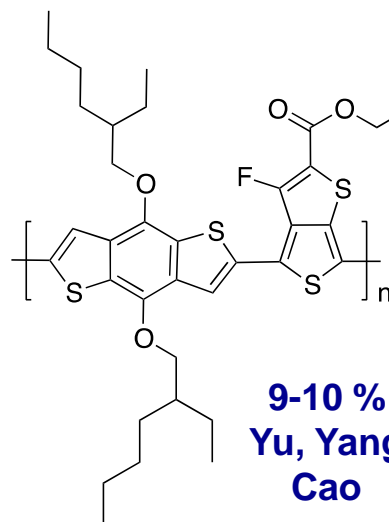
**8.5 %**  
**Reynolds, So**



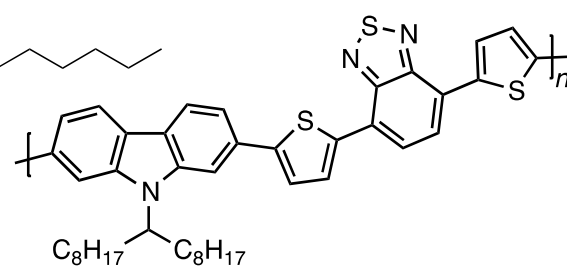
**7.0-8.5 %**  
**Leclerc, Tao**  
**Fréchet, McGehee**



**10 -11 %**  
**Ade, Yan**



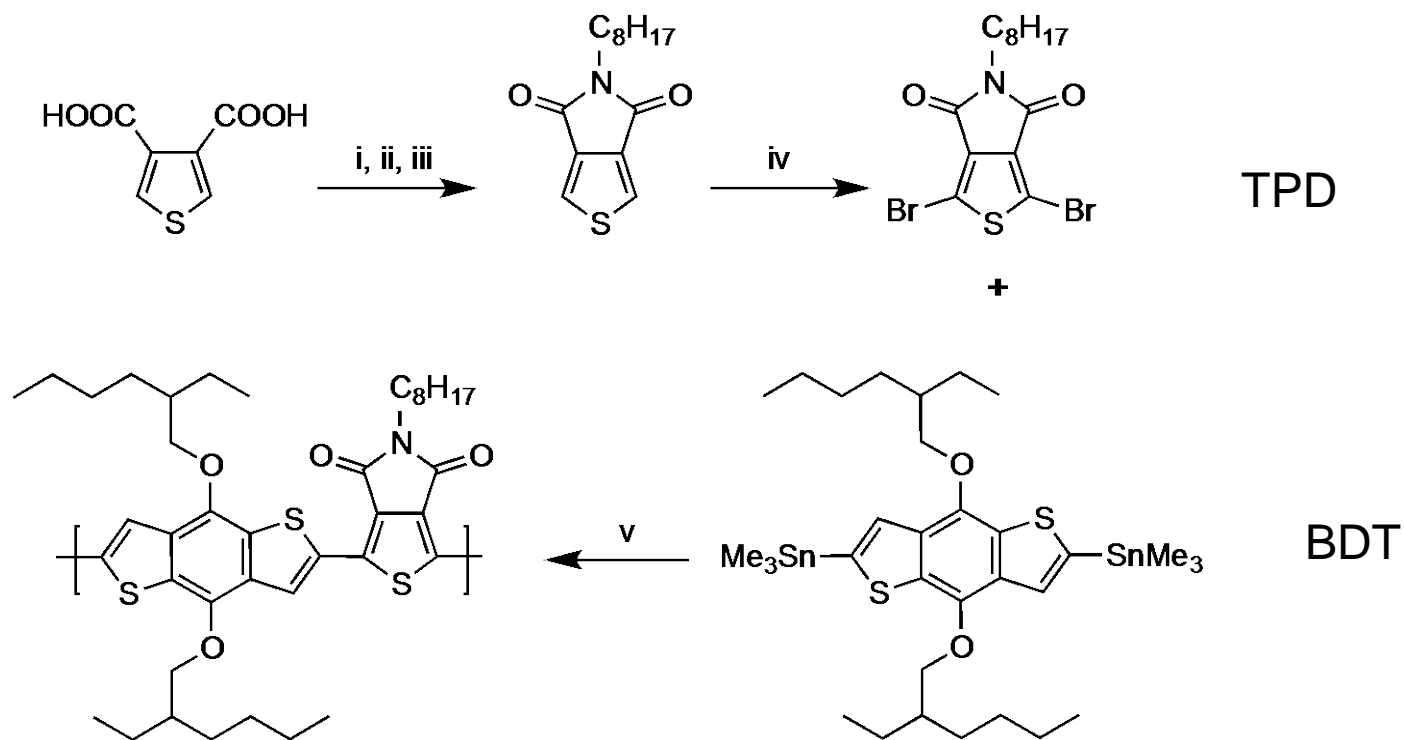
**9-10 %**  
**Yu, Yang**  
**Cao**



**7-8 %**  
**Leclerc, Heeger**  
**Leclerc, Tao**



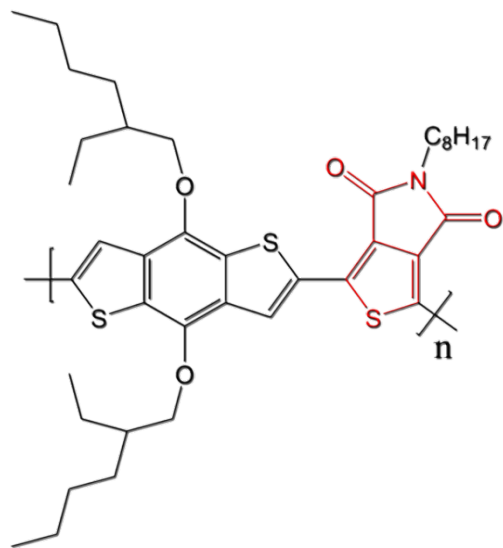
# First Synthesis of PBDTTPD



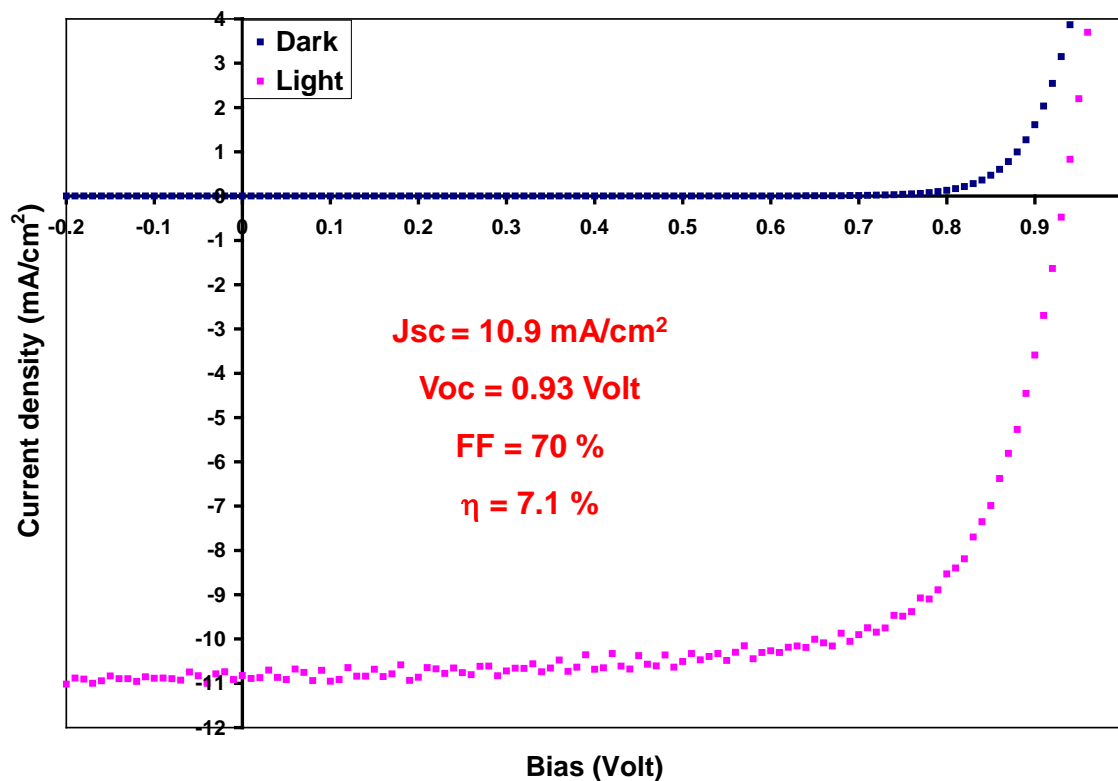
Conditions: i)  $\text{Ac}_2\text{O}$ ,  $140\text{ }^\circ\text{C}$ , overnight; ii)  $\text{n-C}_8\text{H}_{17}\text{NH}_2$ , toluene, reflux 24 h; iii)  $\text{SOCl}_2$ , reflux, 12 h; iv)  $\text{H}_2\text{SO}_4$ ,  $\text{CF}_3\text{COOH}$ , NBS, rt, overnight; v)  $\text{Pd}_2(\text{dba})_3$ ,  $\text{P}(\text{o-tolyl})_3$ , toluene,  $110\text{ }^\circ\text{C}$ , 48 h.

J. Am. Chem. Soc., 132, 5330 (2010)

# Most recent results: PBDTTPD mixed with PC61BM



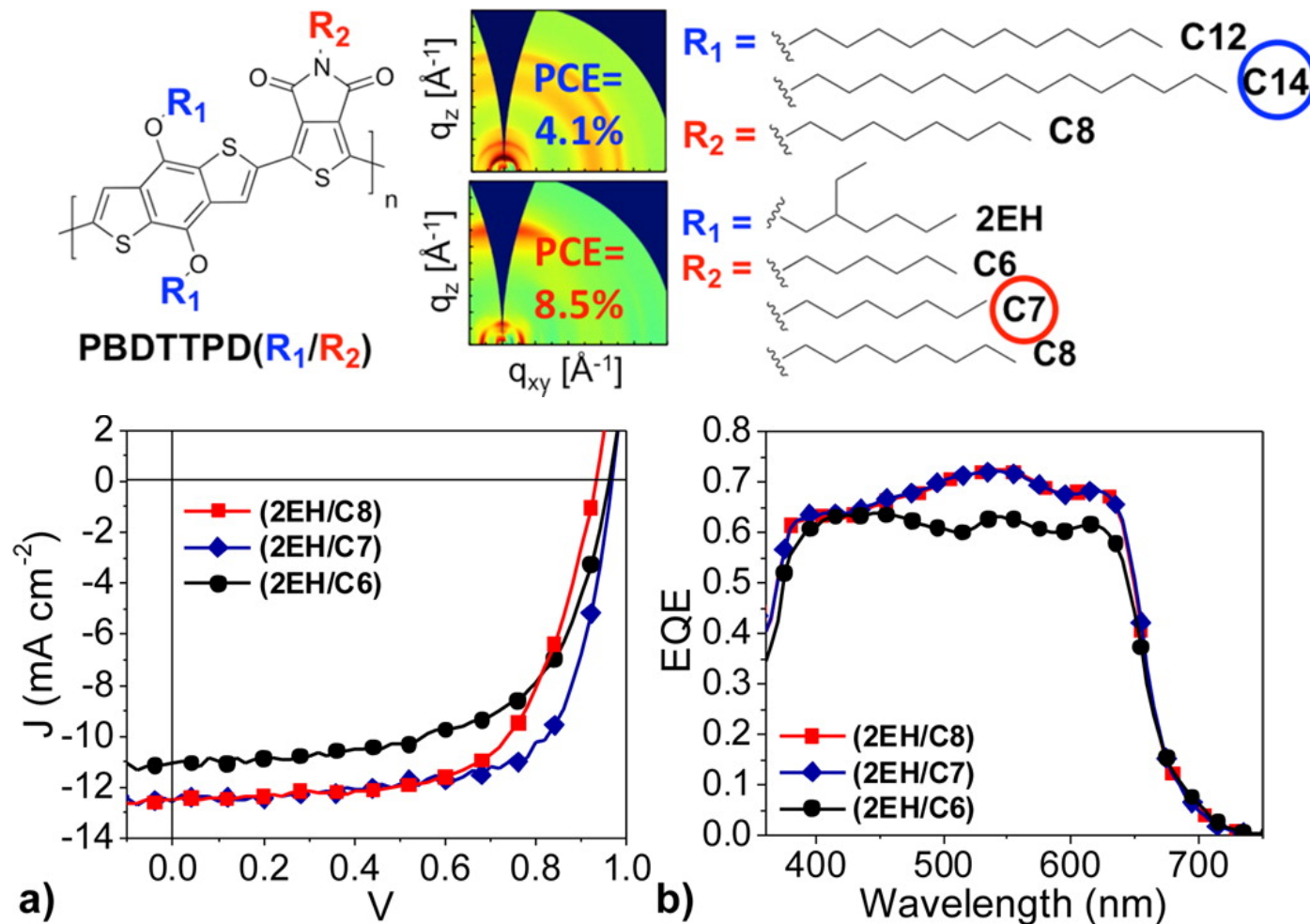
Surface:  $1.00 \text{ cm}^2$



Y. Tao, IMS, CNRC, Ottawa

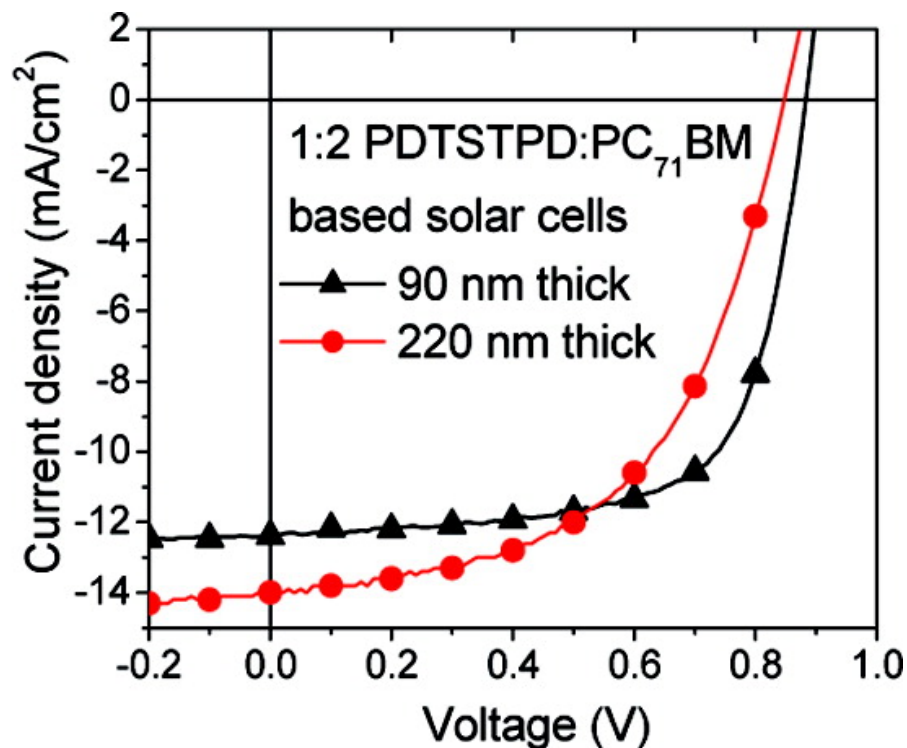
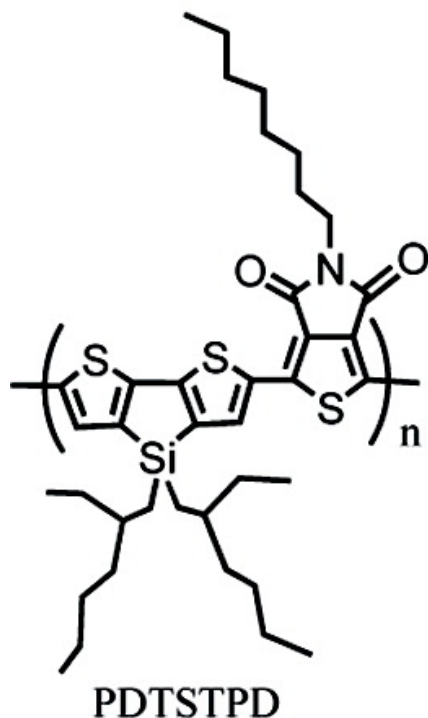
B. R. Aïch, J. Lu, S. Beaupré, M. Leclerc, Y. Tao, *Org. Electron.*, **2012**, 13, 1736

# PCE of 8.5%

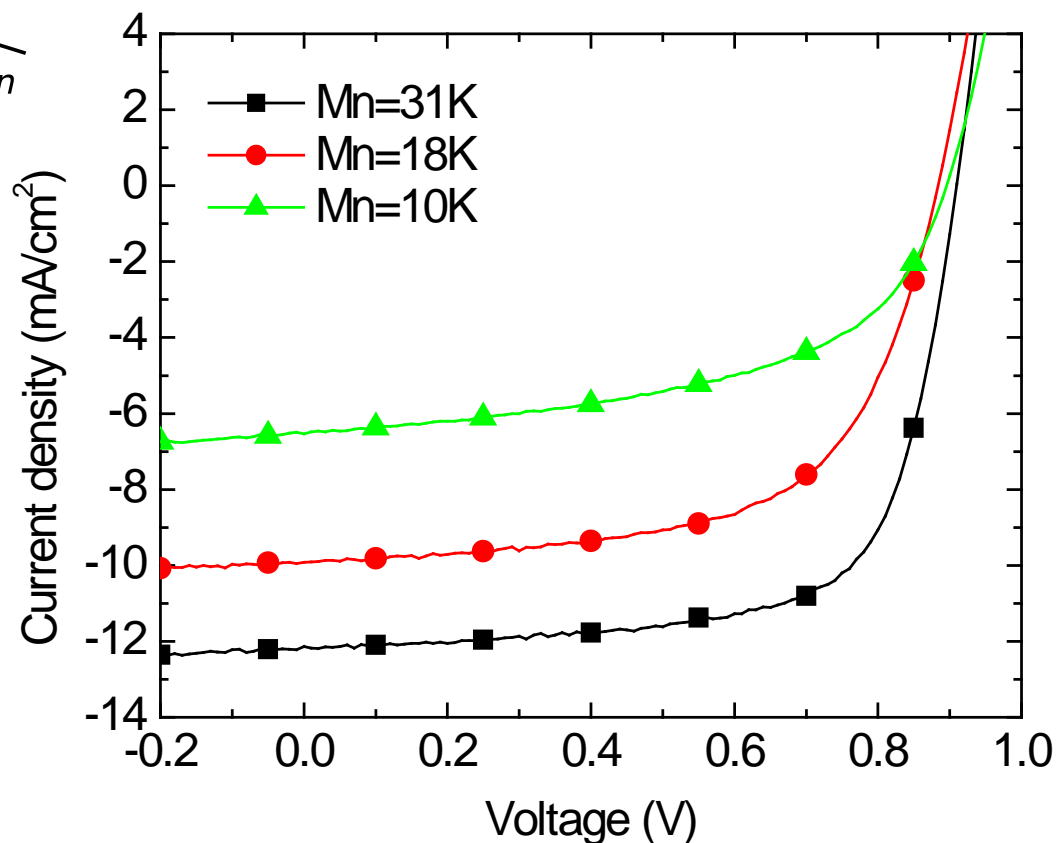
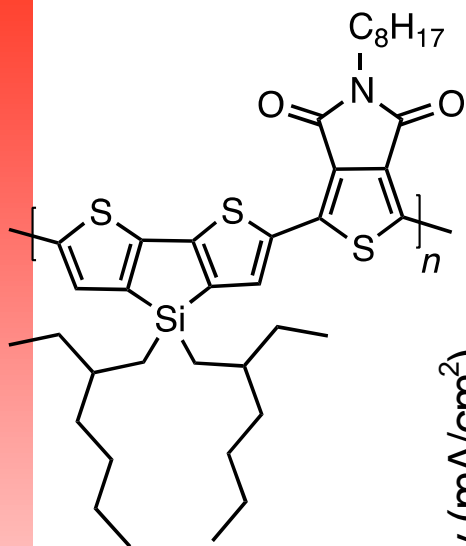


# New TPD-based copolymers

Efficiency of 7.3%



# Molecular Weight Effect



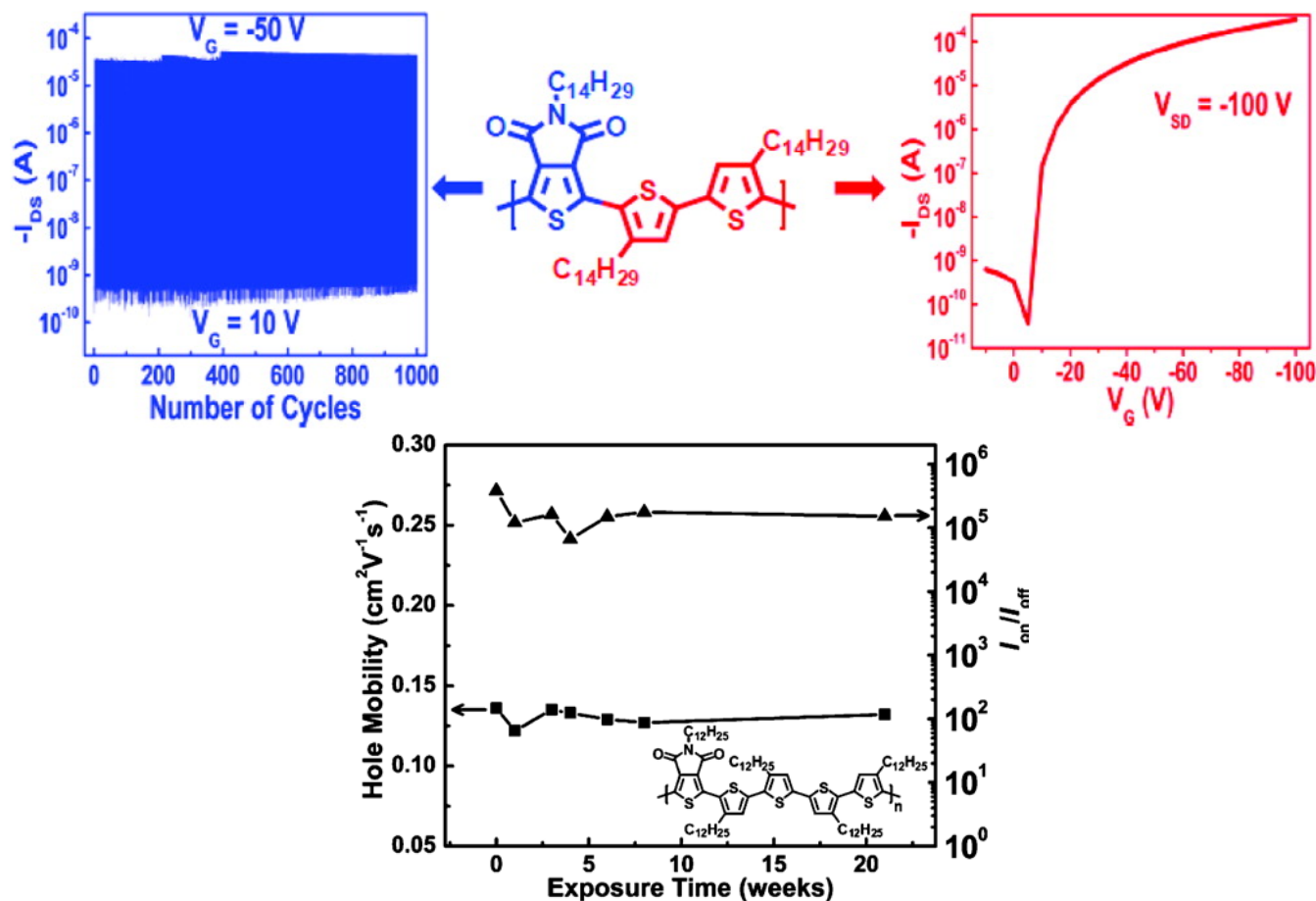
PCE: 7.5%

5.2%

3.0%



# OFETs

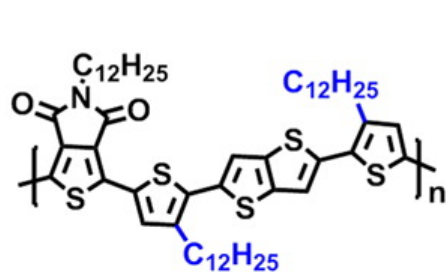


Published in: Xugang Guo; Rocio Ponce Ortiz; Yan Zheng; Myung-Gil Kim; Shiming Zhang; Yan Hu; Gang Lu; Antonio Facchetti; Tobin J. Marks; *J. Am. Chem. Soc.* **2011**, 133, 13685-13697.

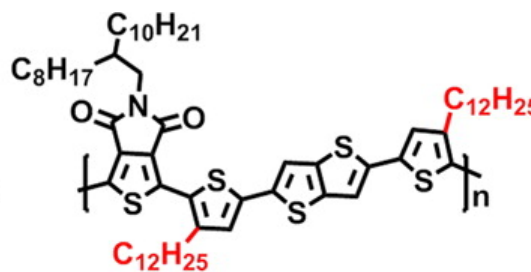
DOI: 10.1021/ja205398u

Copyright © 2011 American Chemical Society

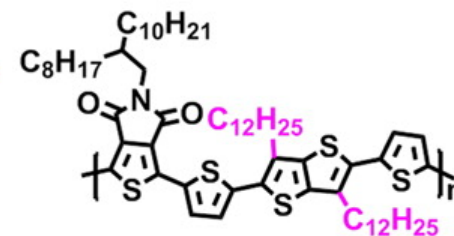
# OFETs



$0.011\text{cm}^2/\text{Vs}$



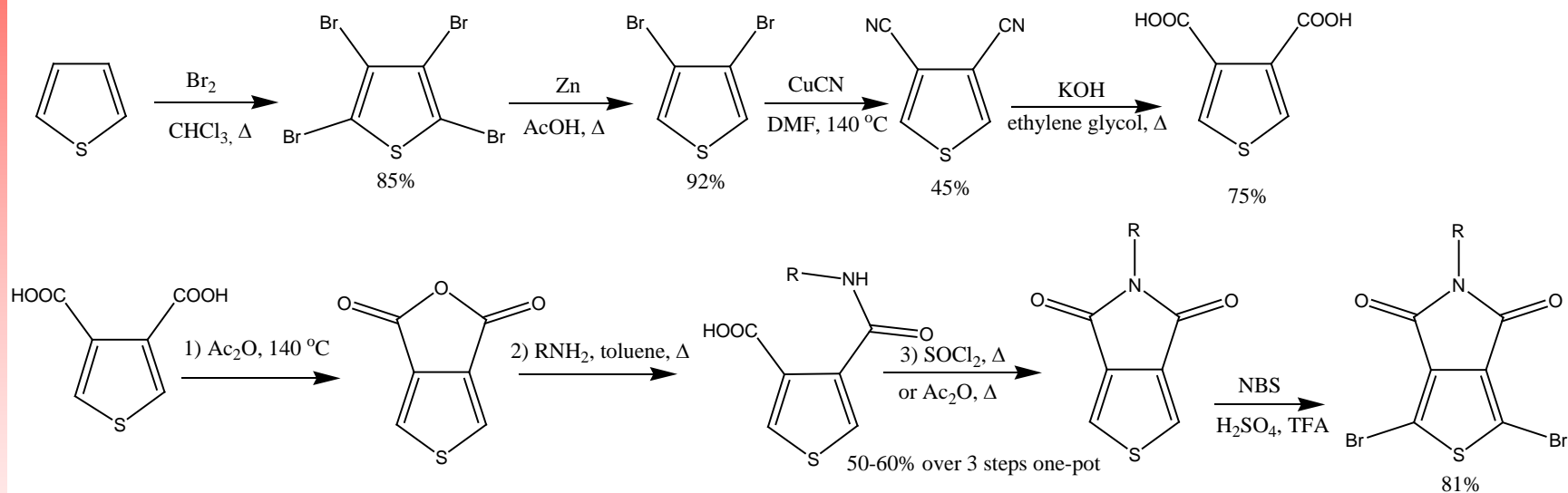
$0.15\text{cm}^2/\text{Vs}$



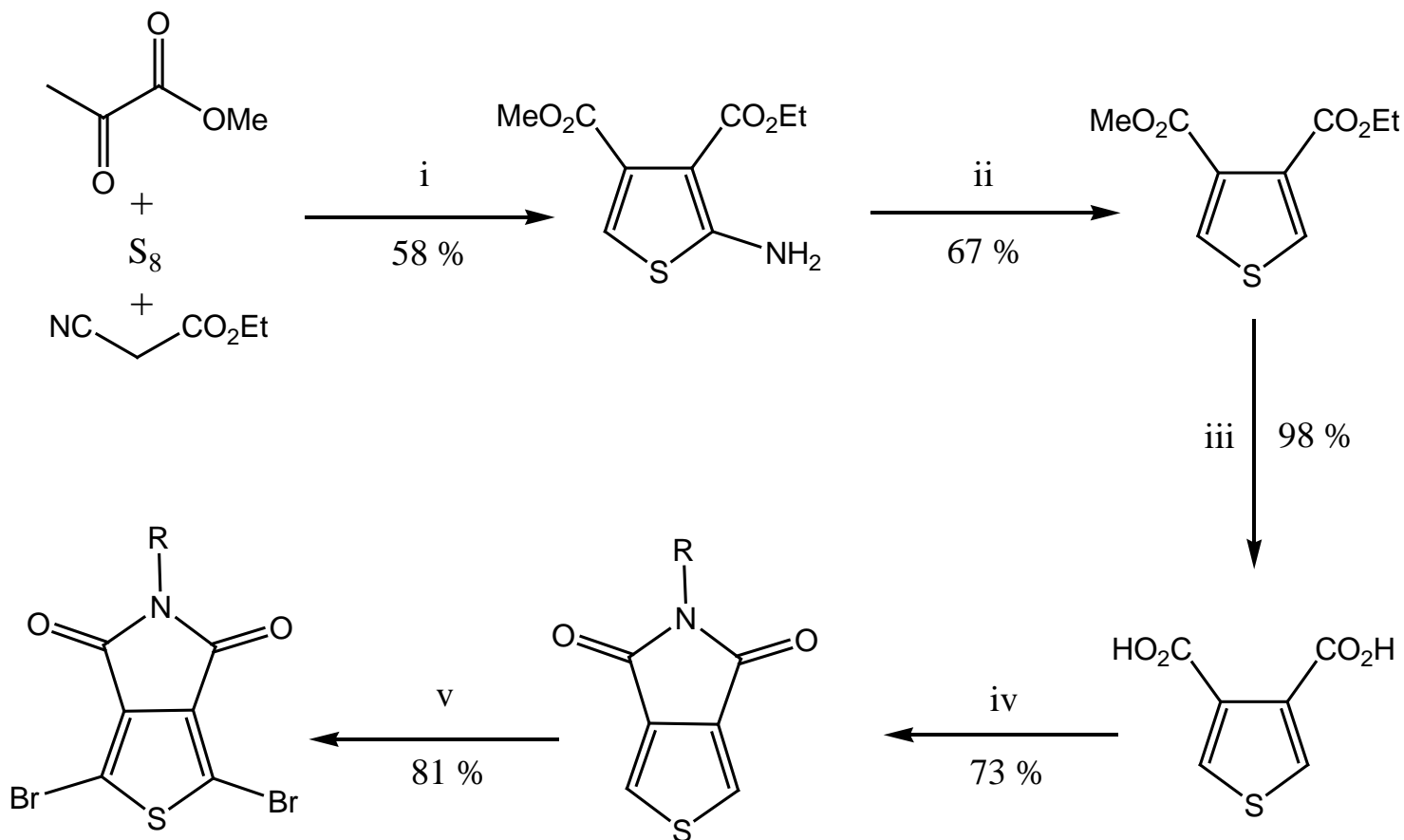
$1.29\text{cm}^2/\text{Vs}$

Alkyl Chain Orientation Dependent Mobility, High Humidity Stability

# First Syntheses of TPD

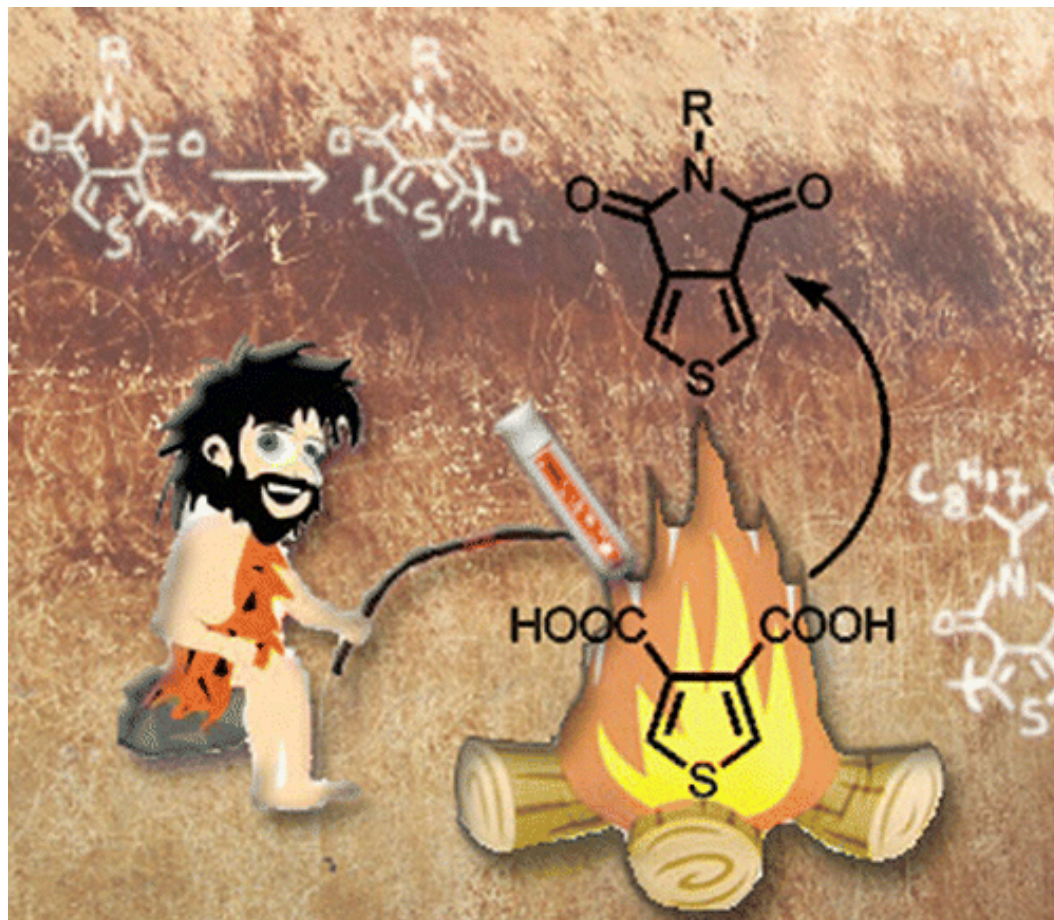


# Synthesis of TPD Revisited



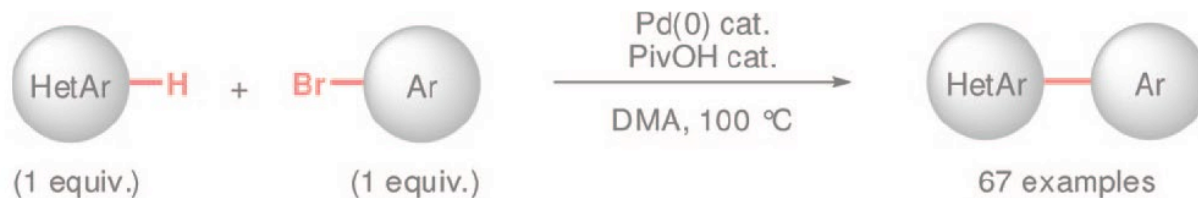
Conditions: i)  $Et_3N$ , DMF, 50 °C, 18h; ii)  $t\text{-BuONO}$ , THF,  $\Delta$ , 3h; iii) 2M NaOH,  $\Delta$ , overnight; iv)  $RNH_2$ ,  $T \geq 200\text{ }^\circ\text{C}$ , 20 min; v) NBS,  $H_2SO_4$ , TFA, rt, overnight.

J. Org. Chem., 77, 8167 (2012).

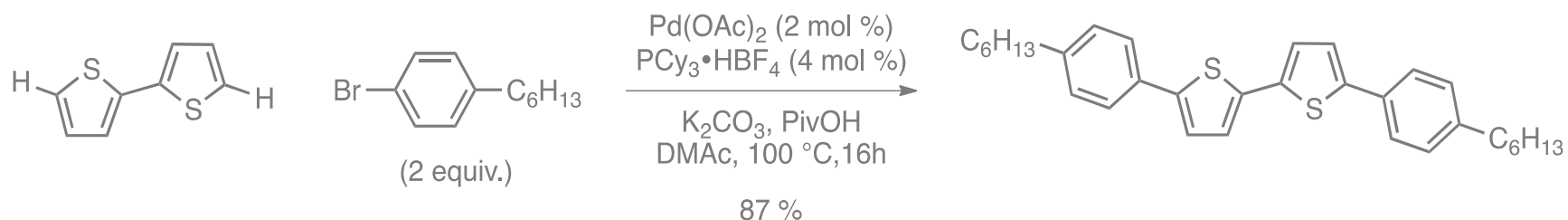




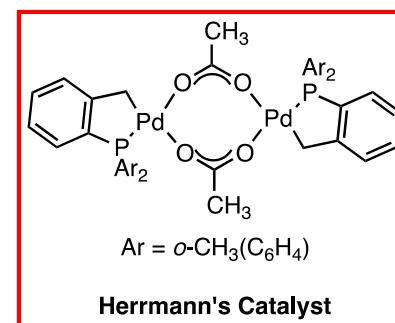
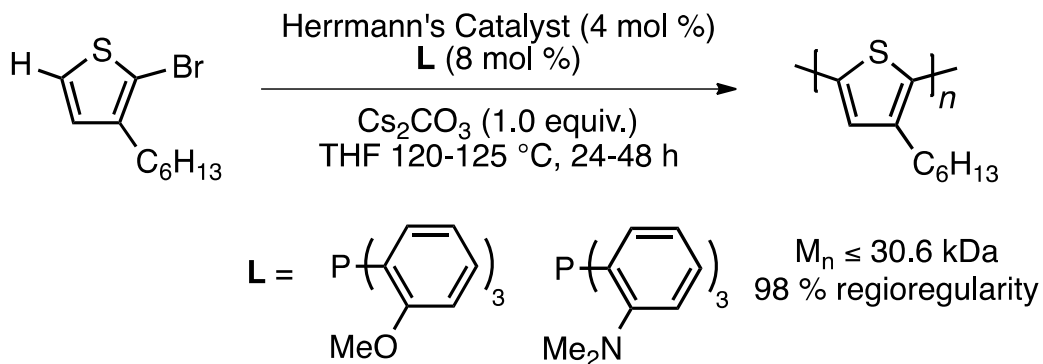
# Direct (Hetero)Arylation



HetAr = Thiophene, Furan, Pyrrole,  
Indolizine, Imidazole, Thiazole...

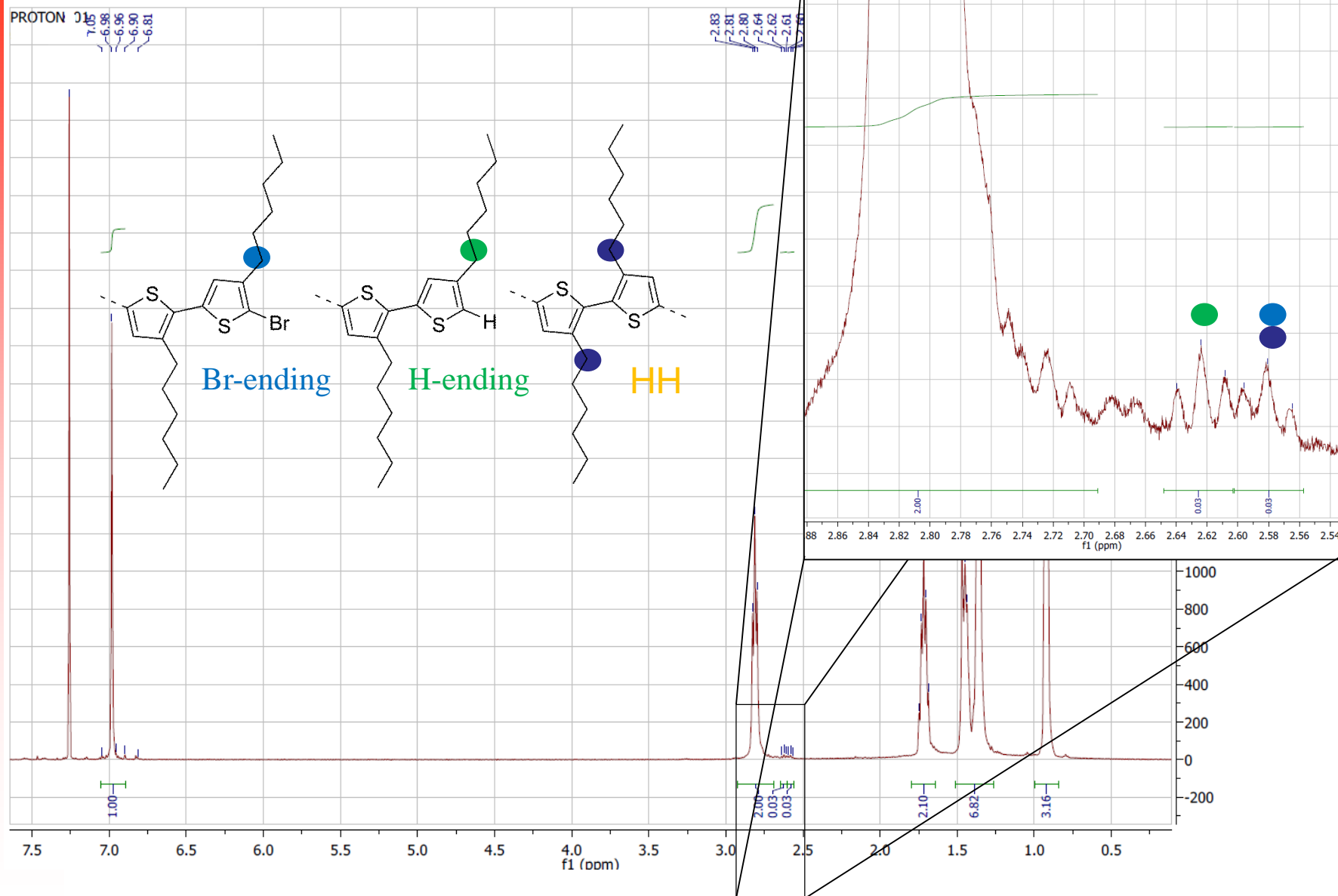


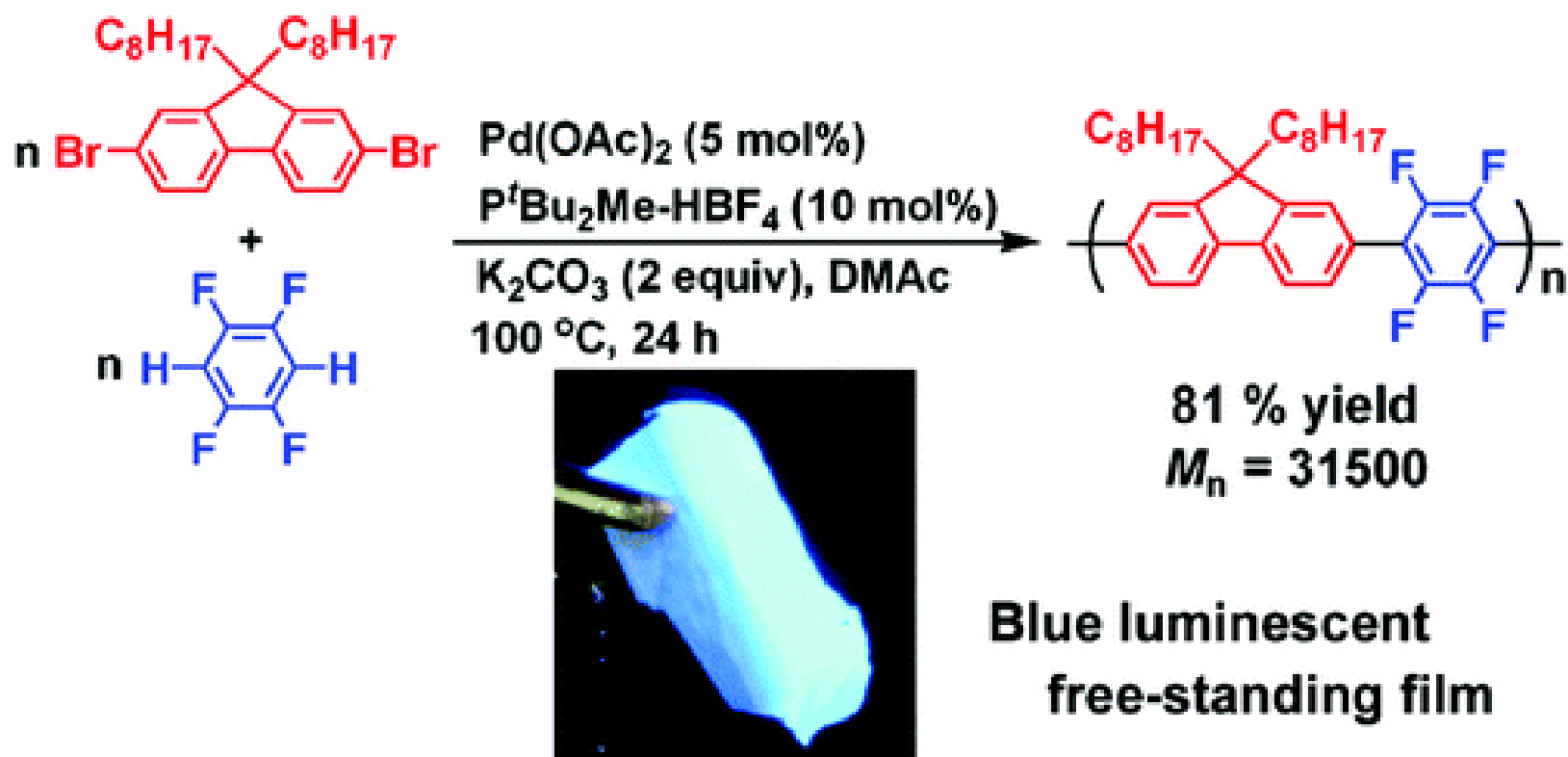
B. Liégault, D. Lapointe, L. Caron, A. Vlassova, K. Fagnou. *J. Org. Chem.* **2009**, 74, 1826.  
D. J. Schipper, K. Fagnou. *Chem. Mater.* **2011**, 23, 1594.



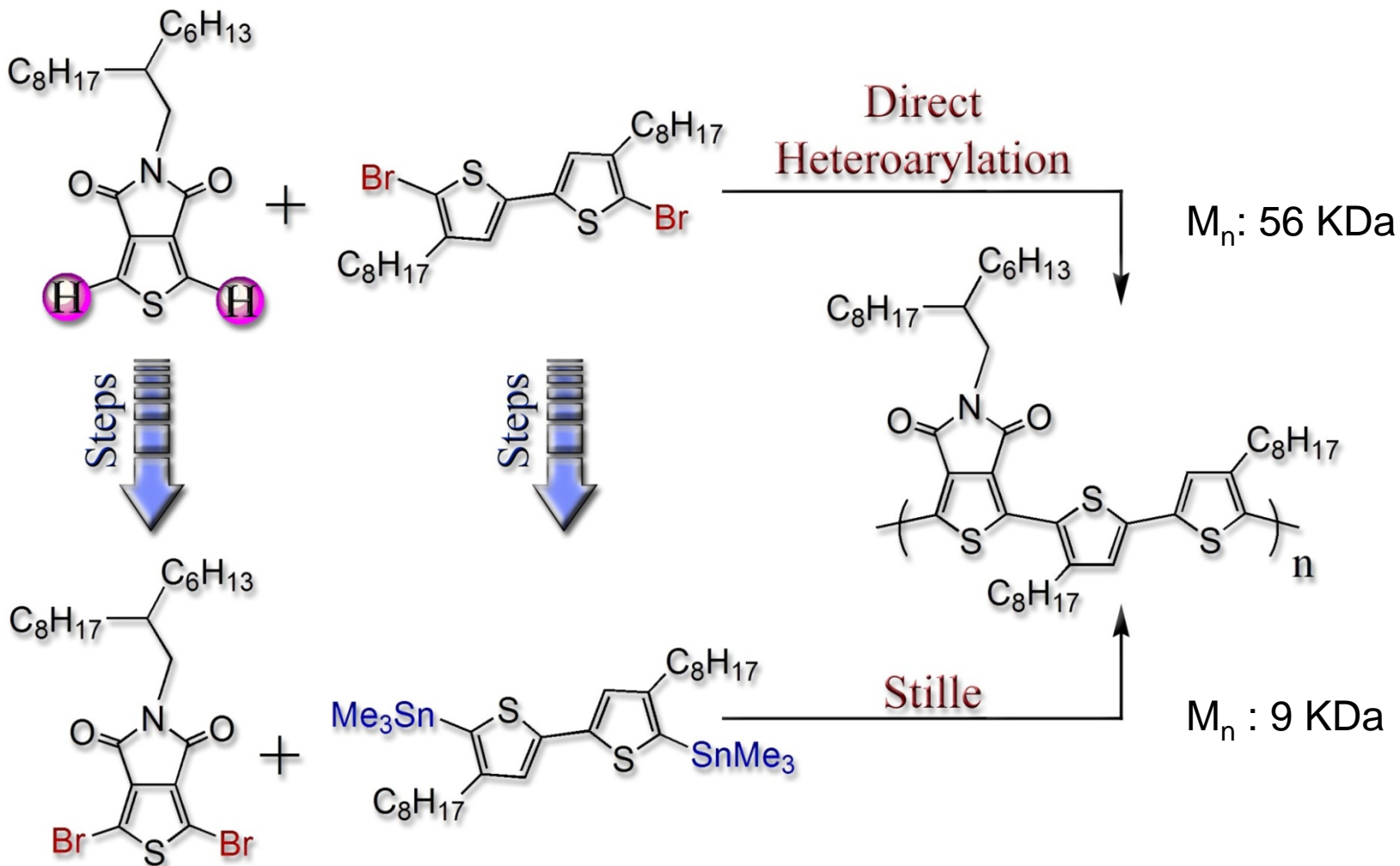
Q. Wang, R. Takita, Y. Kikuzaki, F. Ozawa. *J. Am. Chem. Soc.* **2010**, 132, 11420.

PROTON 1

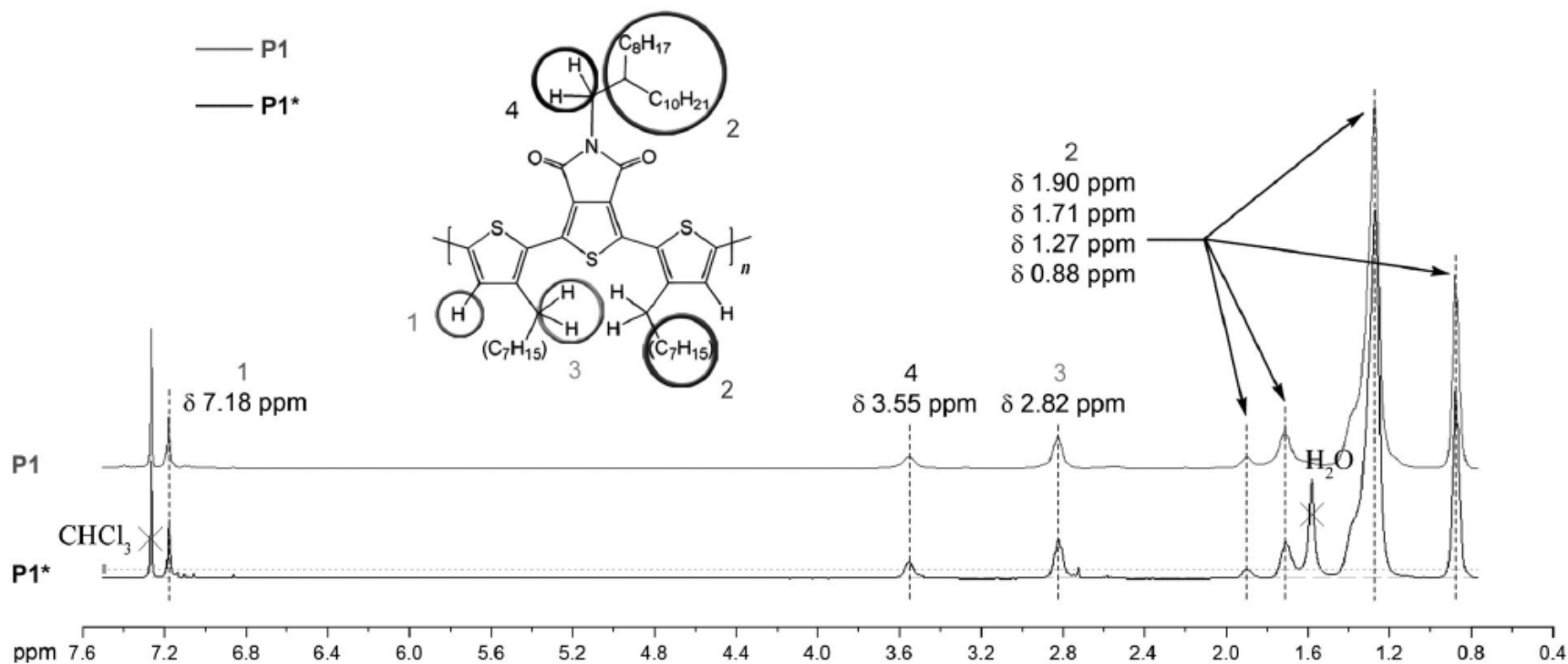




# Direct Heteroarylation



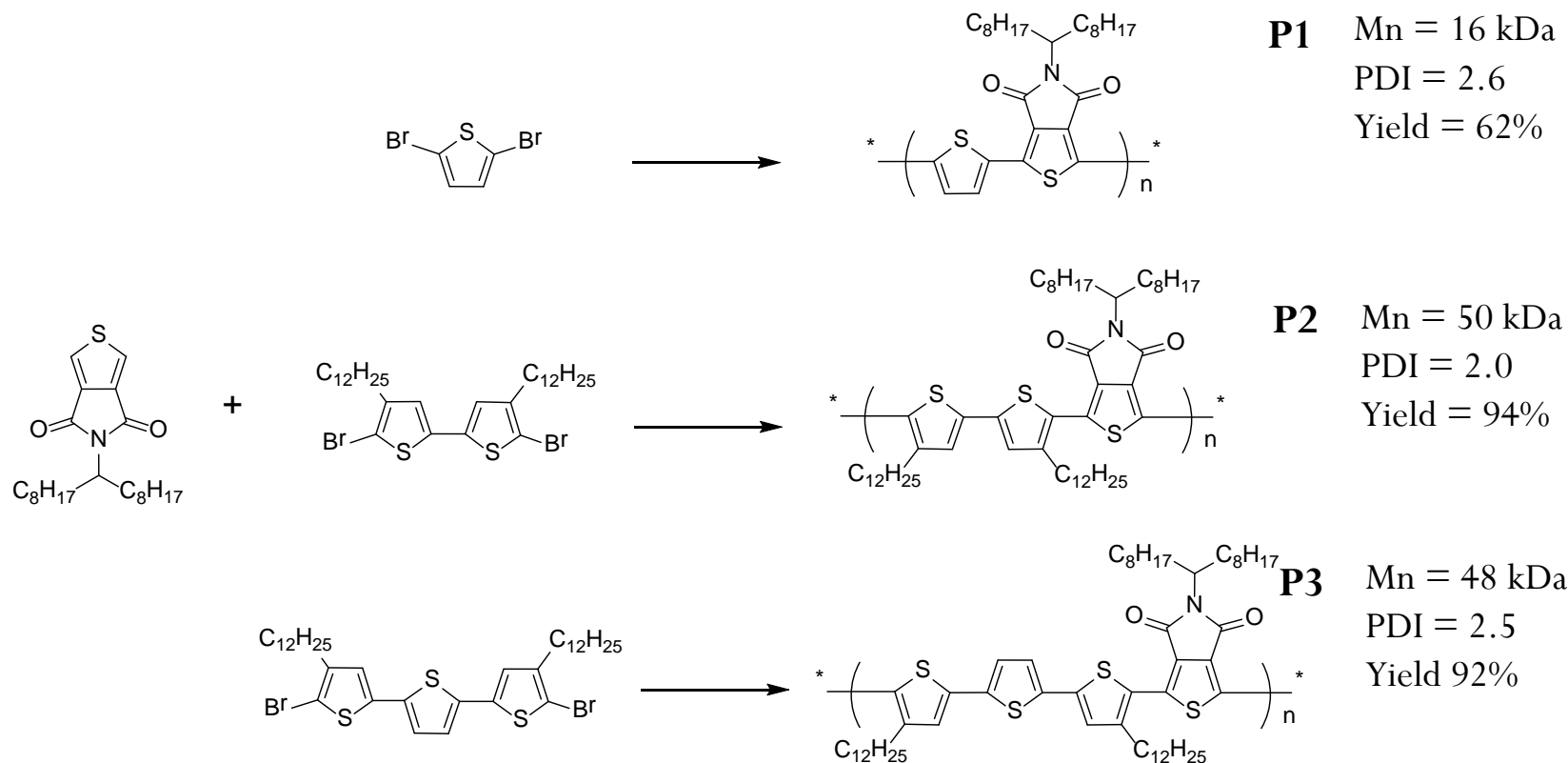
# $^1\text{H}$ NMR Analyses



**Polycondensation  
By Direct  
Heteroarylation**

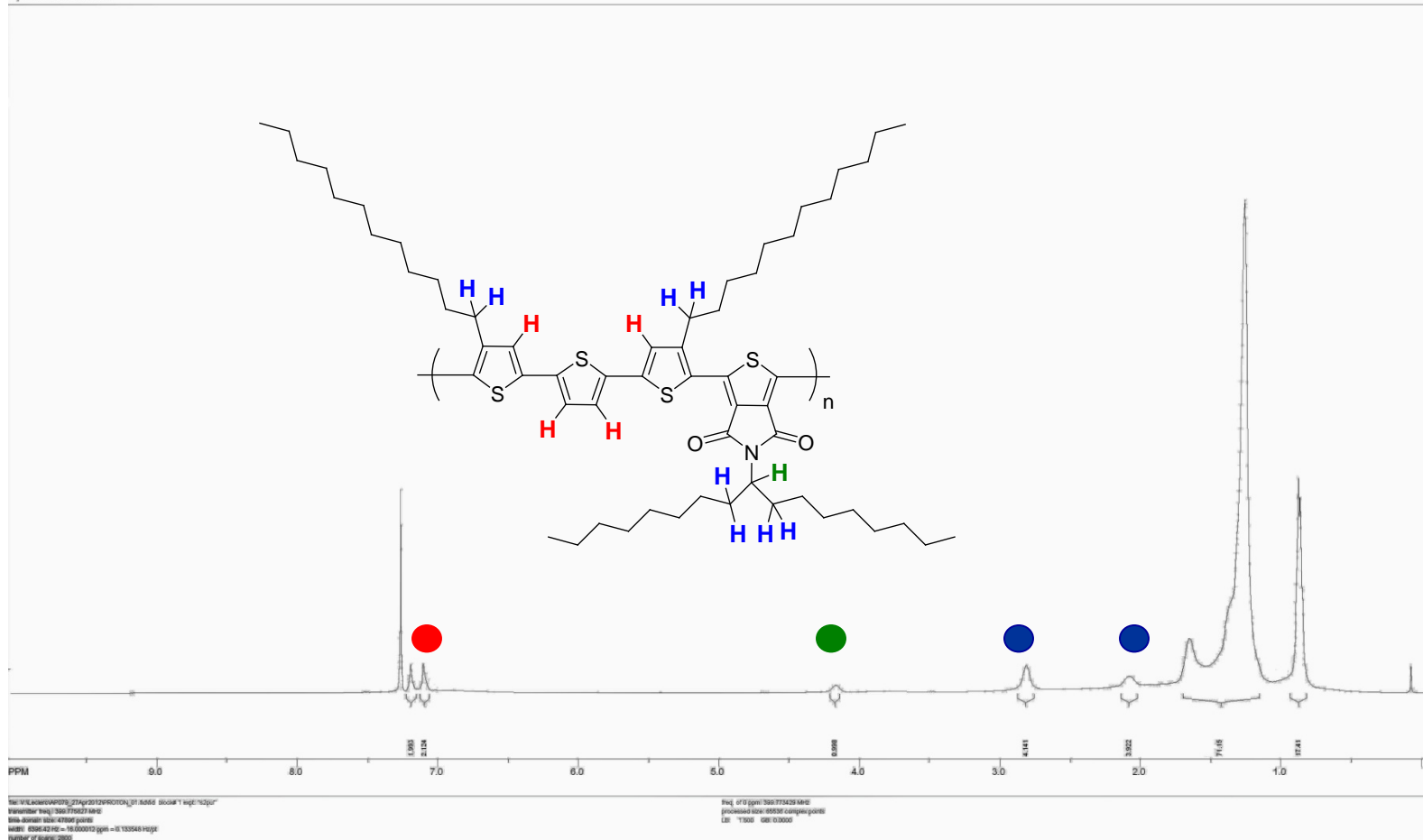


# Synthesis of TPD-based Copolymers via Direct Heteroarylation



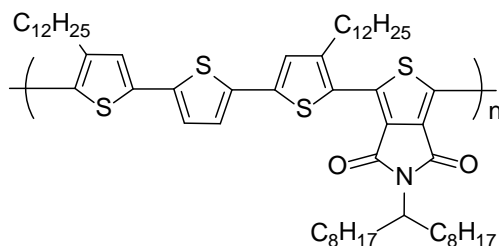
Polymerization conditions: Herrmann-Beller catalyst, (o-anisyl)<sub>3</sub>P, Cs<sub>2</sub>CO<sub>3</sub>, PivOH, toluene, 120°C, 17-24 h

## SpinWorks 2.5: AP079





# OPV Devices - Best results



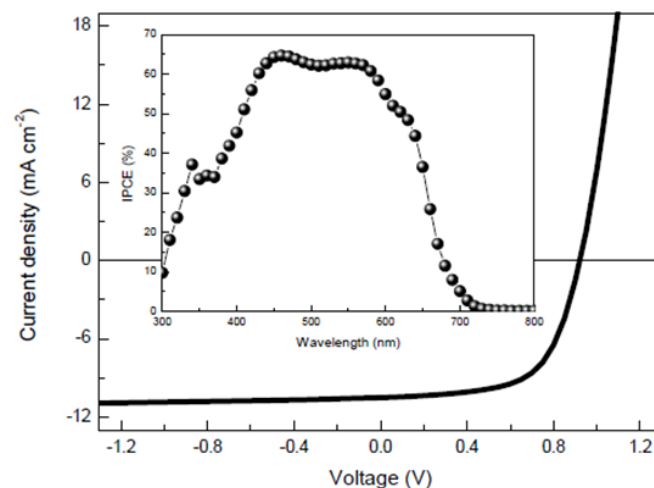
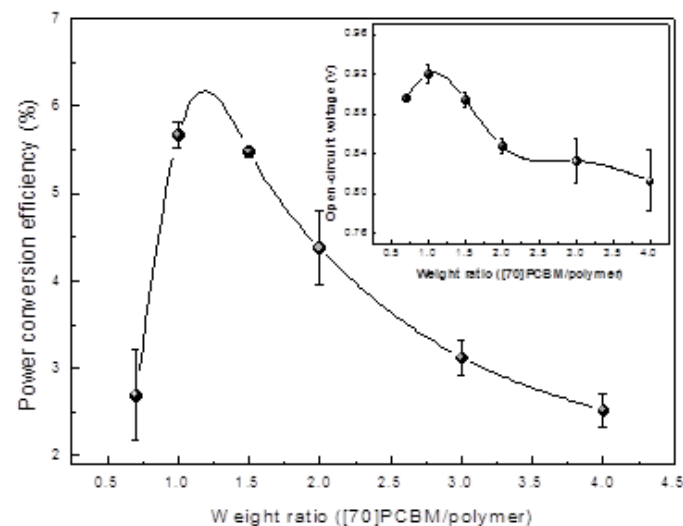
**P3**

$$V_{oc} = 0.92 \text{ V}$$

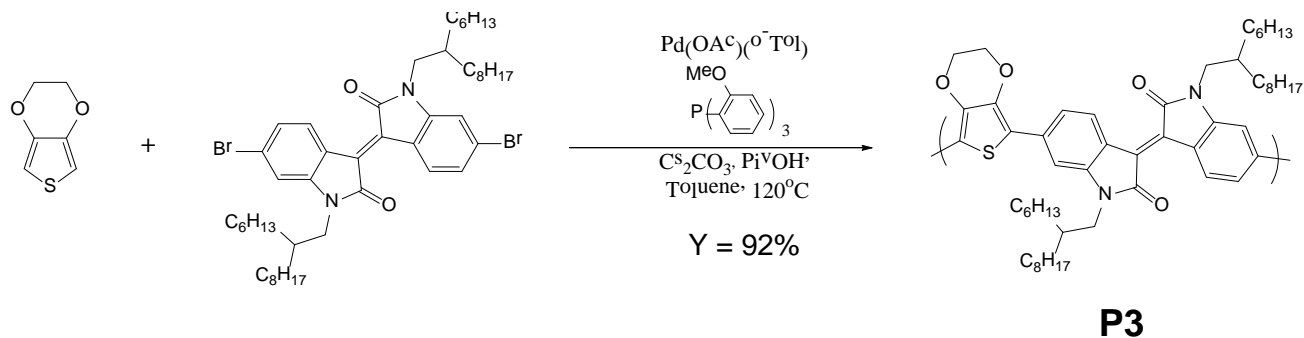
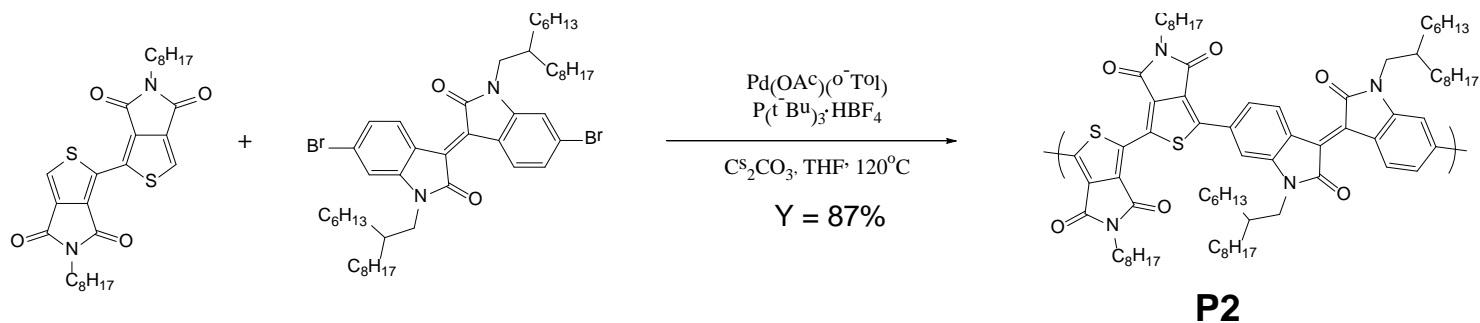
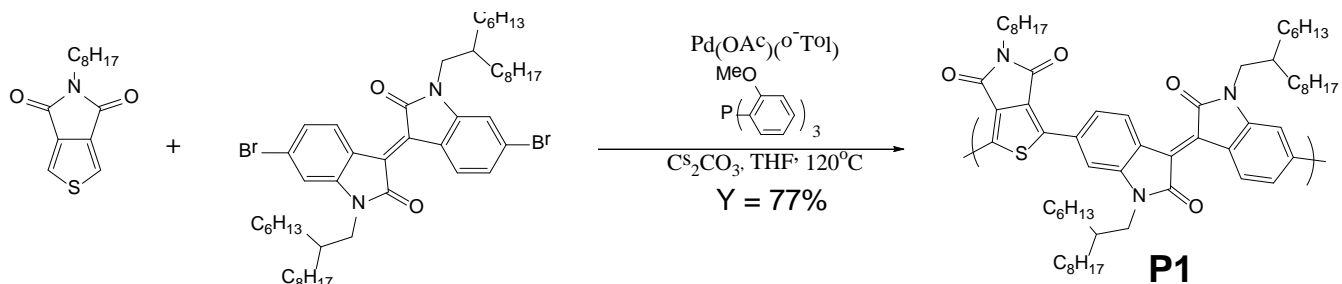
$$J_{sc} = -10.51 \text{ mA/cm}^2$$

$$FF = 0.63$$

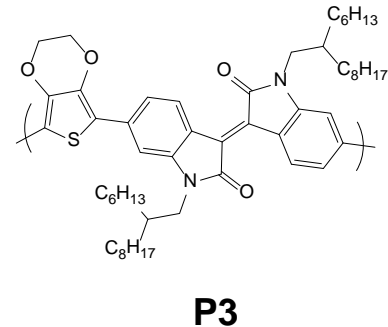
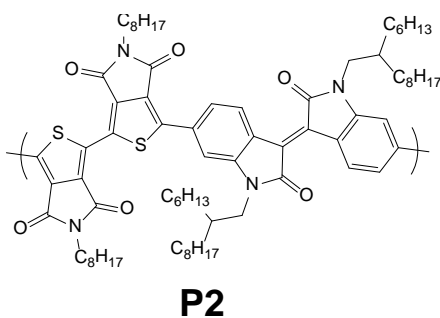
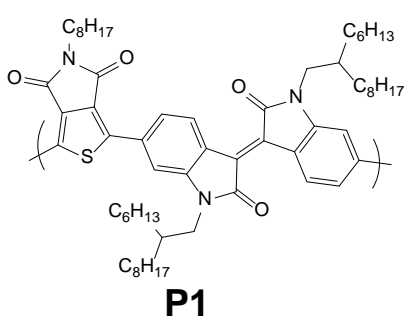
$$\text{PCE} = 6.1\%$$



# Isoindigo polymers

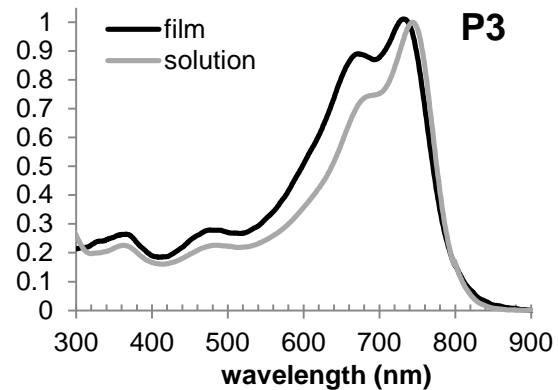
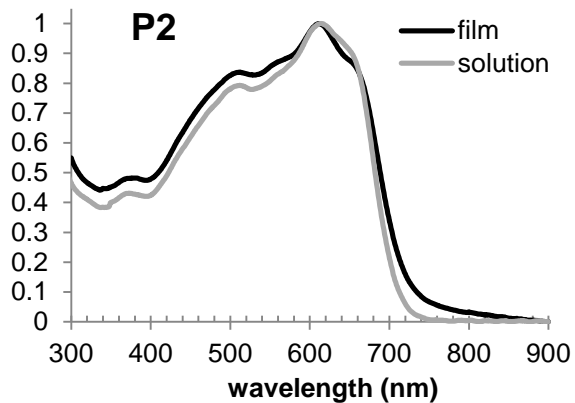
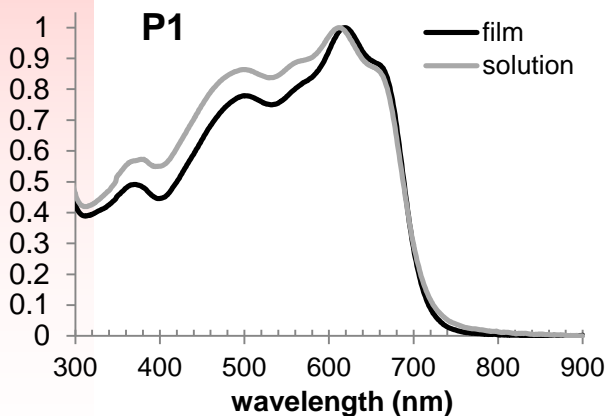


# Isoindigo polymers

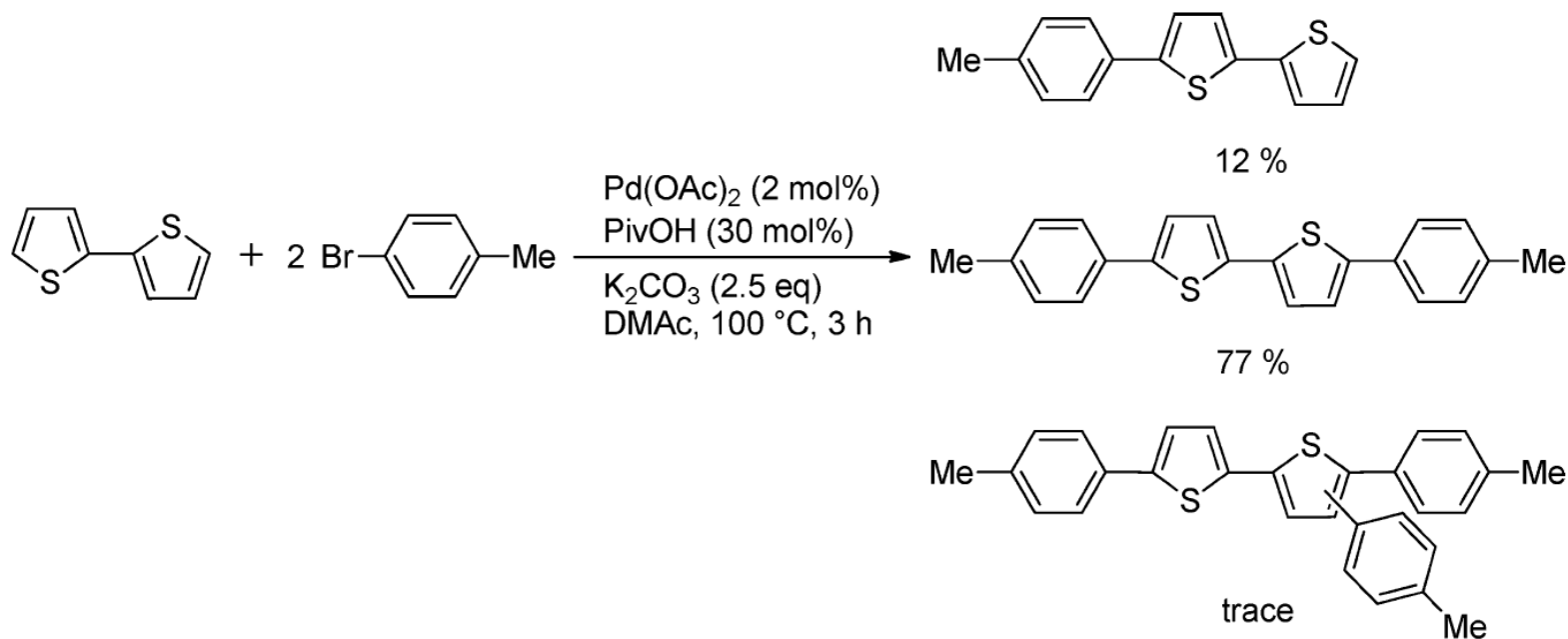
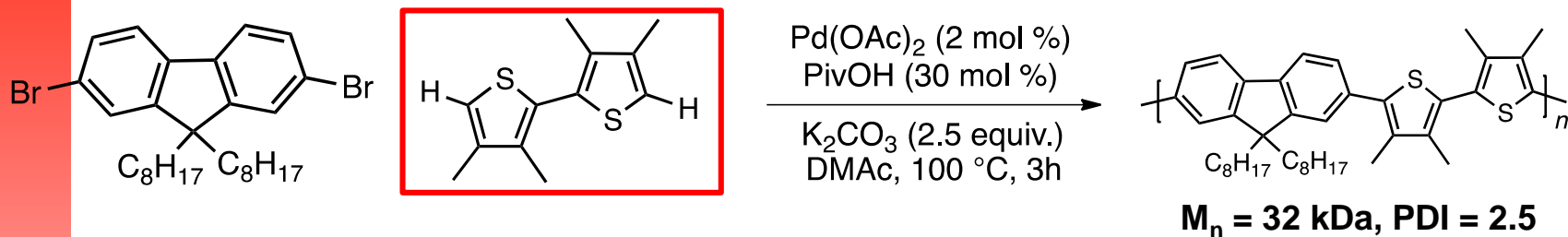


**Table 1:** Properties of the isoindigo copolymers **P1**, **P2** and **P3**

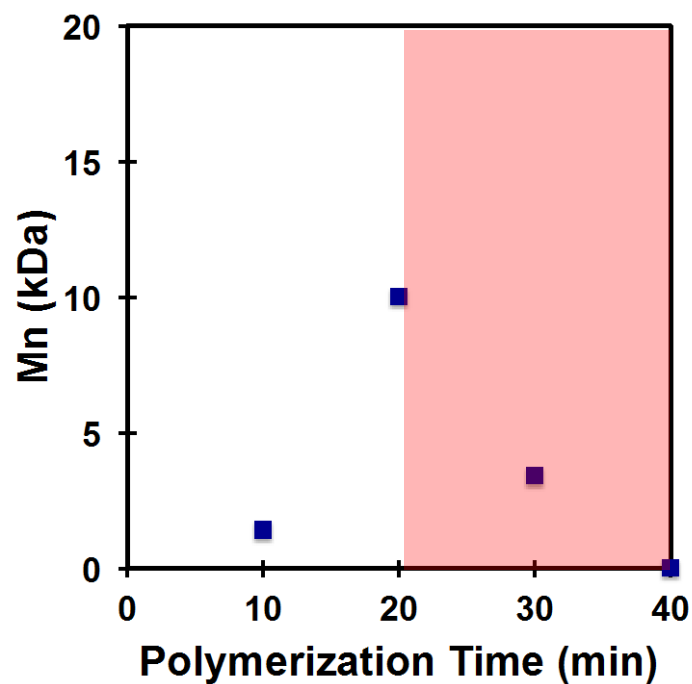
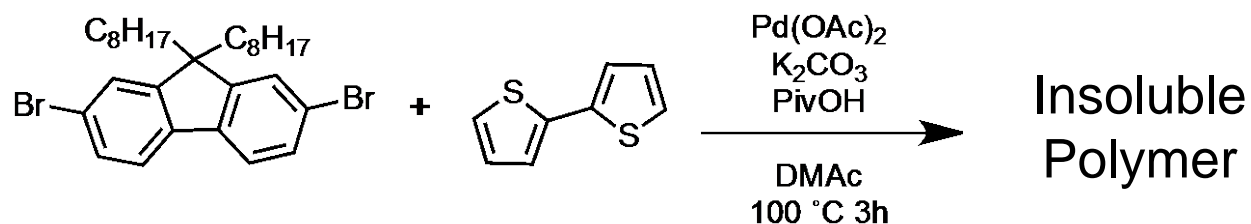
Polymer	Mn	Mw	HOMO	LUMO	E <sub>g</sub> <sup>elec</sup>	E <sub>g</sub> <sup>opt</sup>
	kg/mol	kg/mol	eV	eV	eV	eV
P1	24	53	-6.0	-4.2	1.8	1.72
P2	20	43	-6.1	-4.2	1.9	1.75
P3	85	200	-5.4	-3.9	1.5	1.55

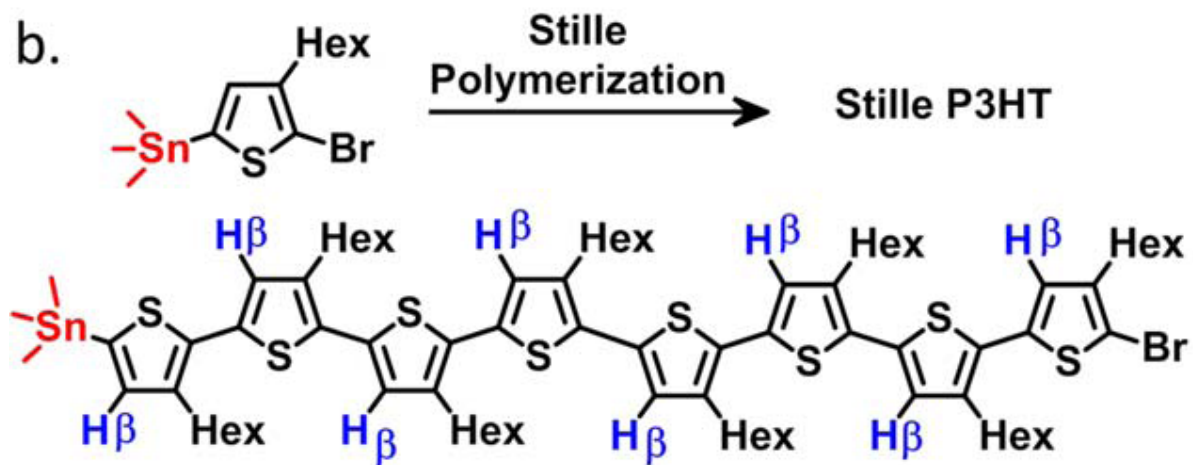
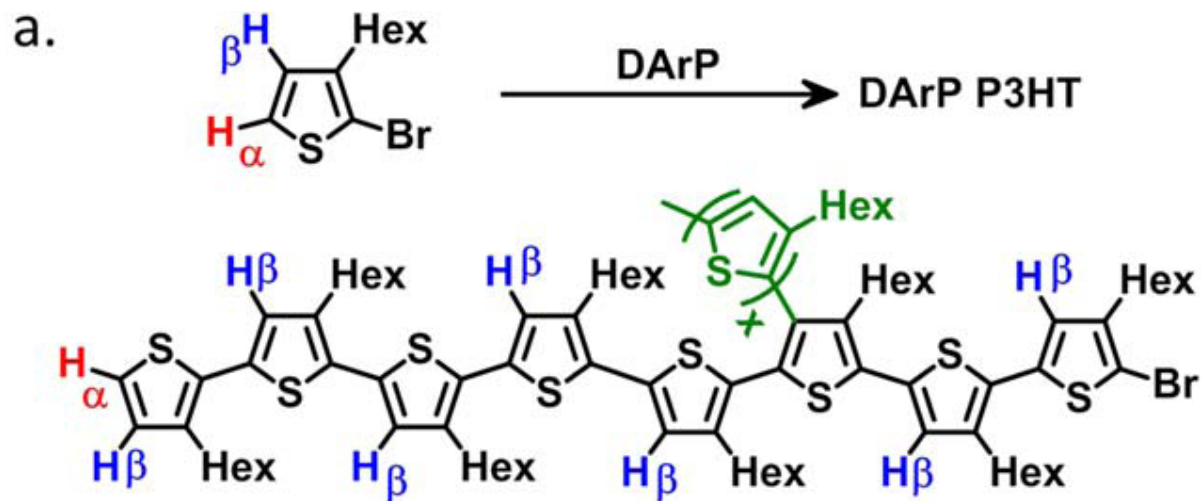


# Cross-Linking

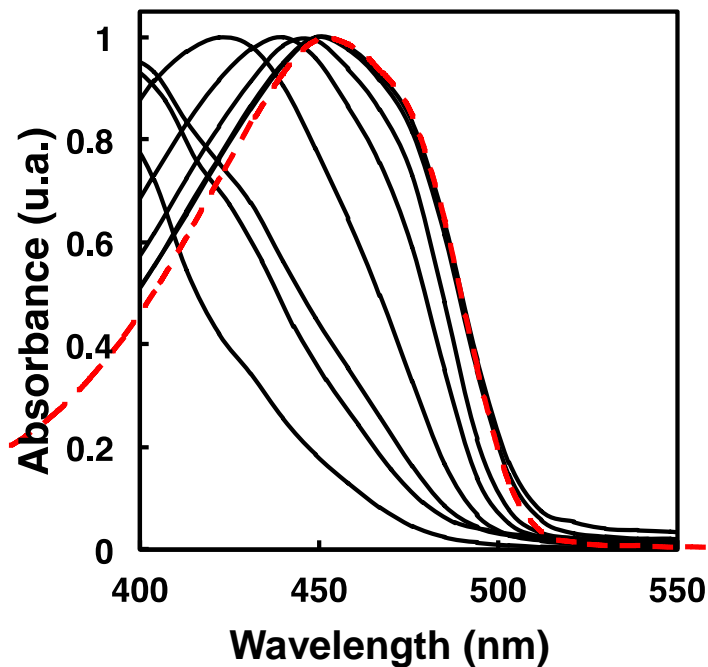
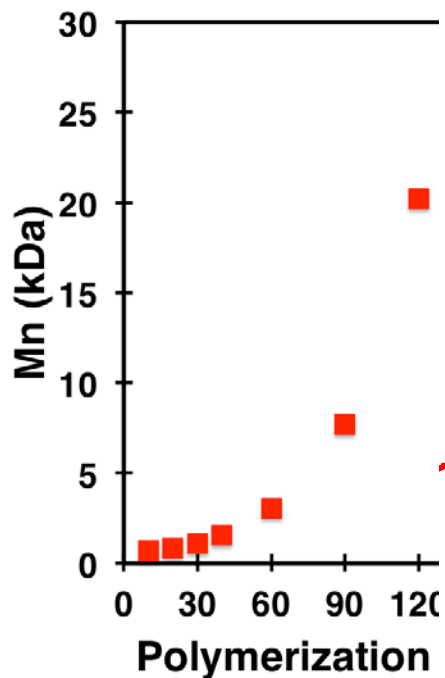
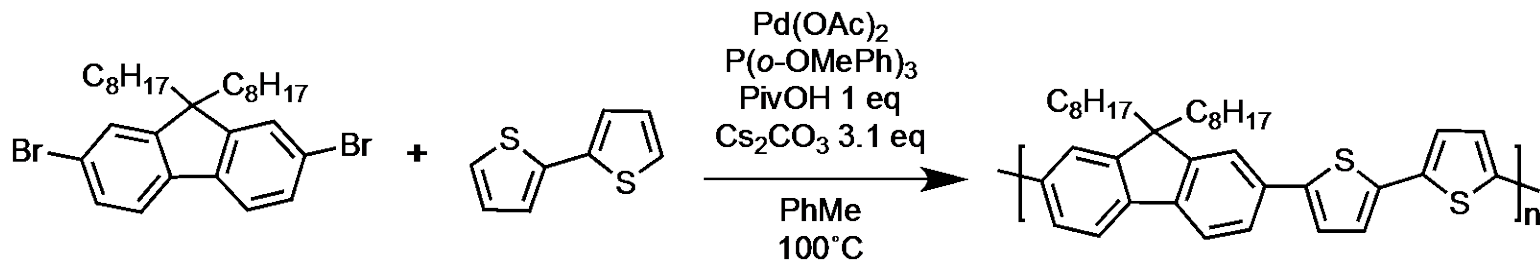


# Kinetics

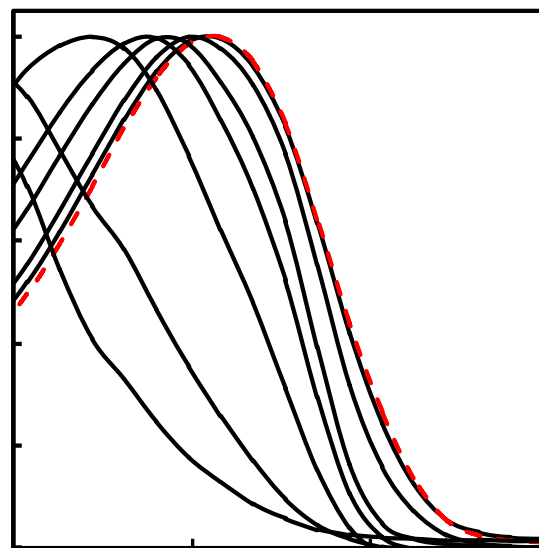
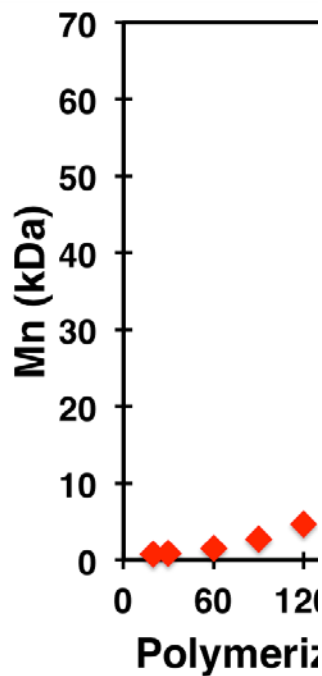
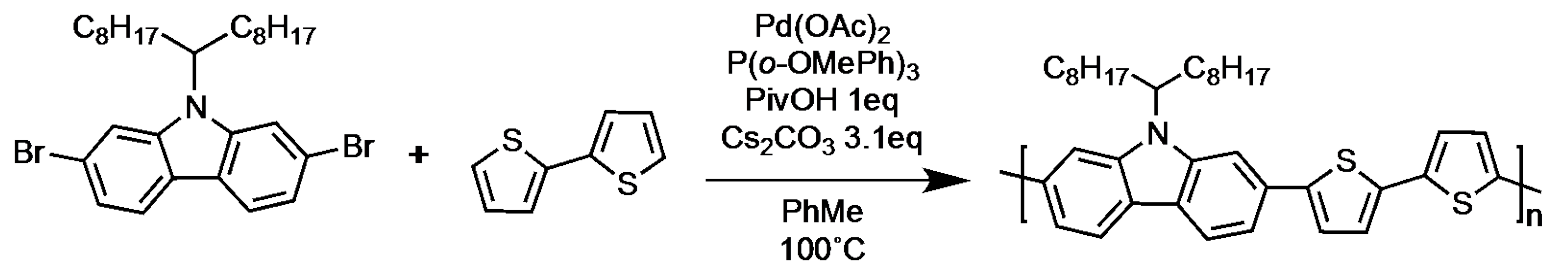




# Kinetics



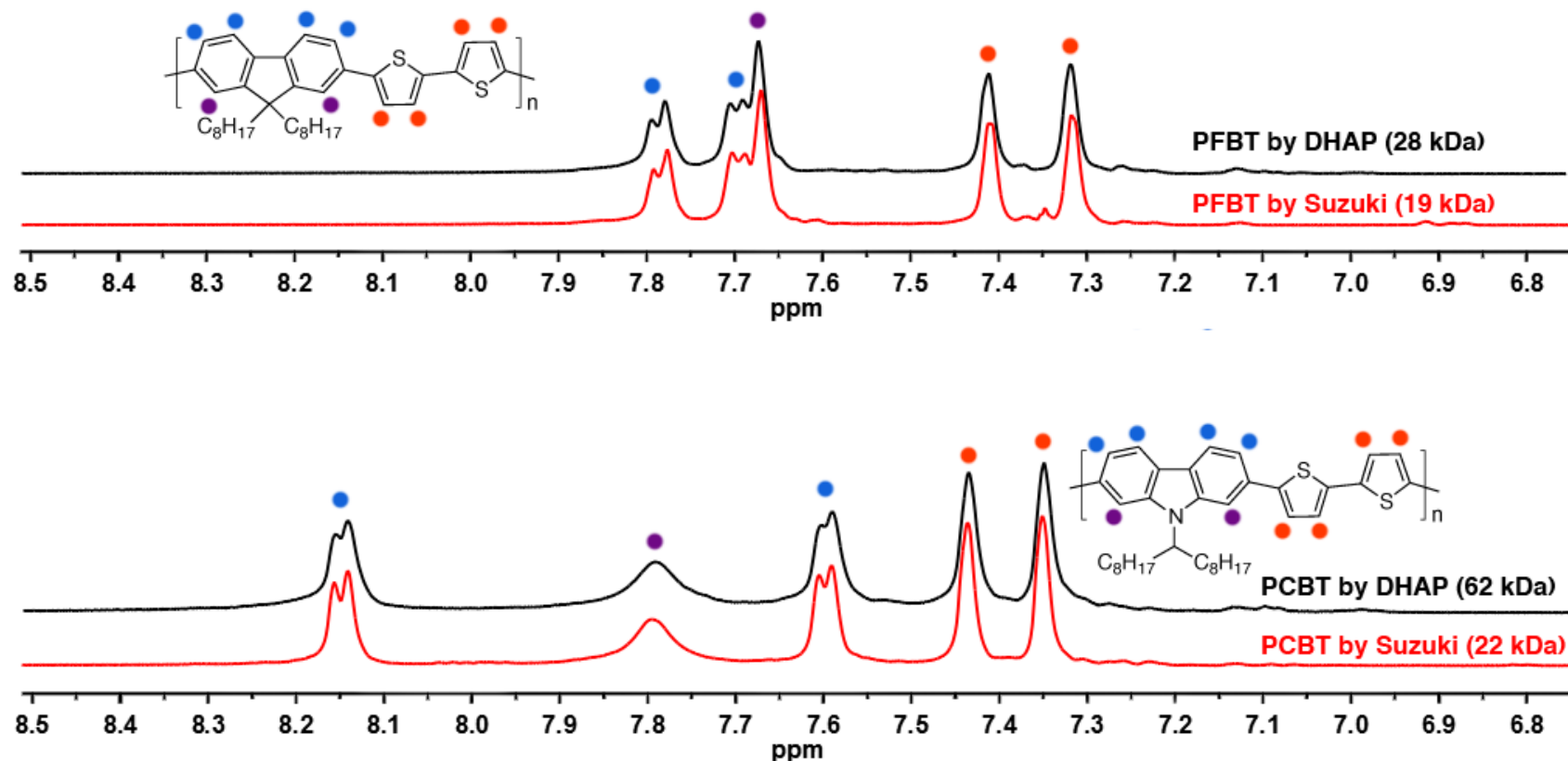
# Kinetics



Wavelength (nm)

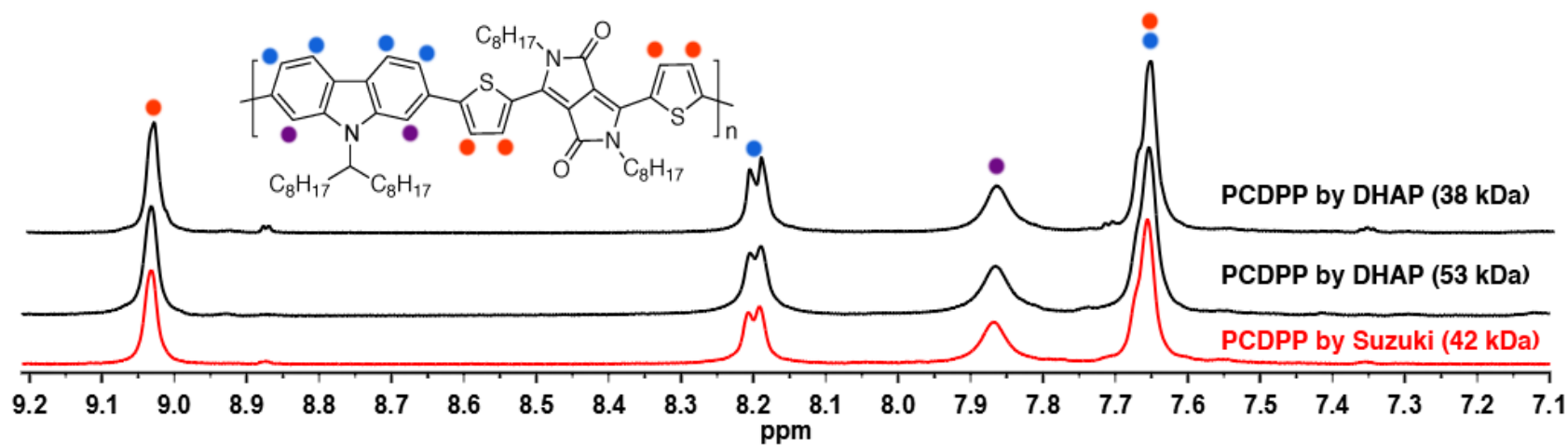
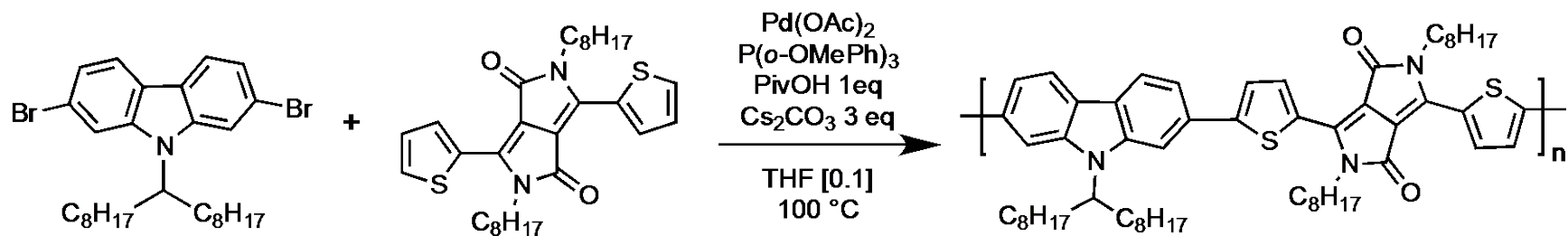


# $^1\text{H}$ NMR



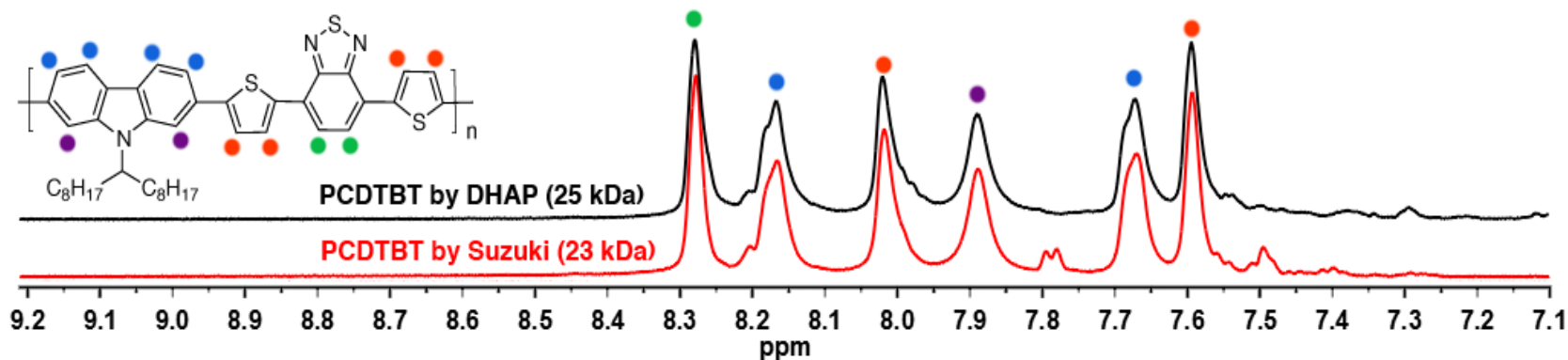
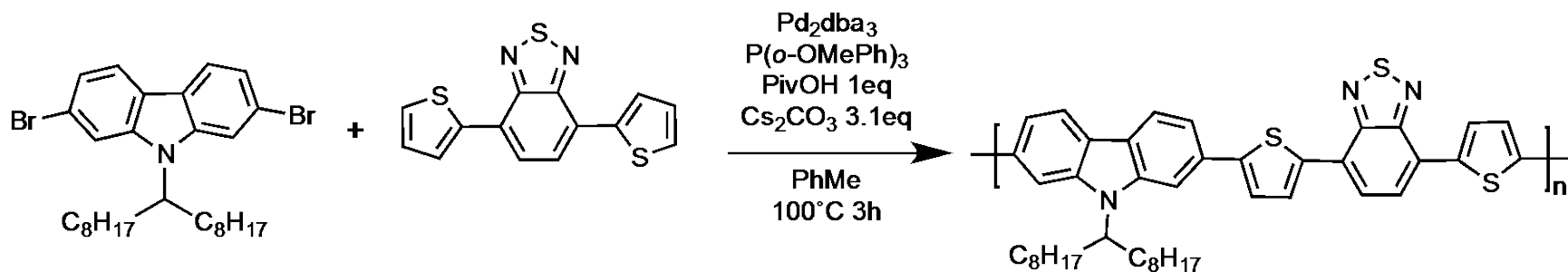
TCE, 500MHz, 90 °C

# Cbz-DPP



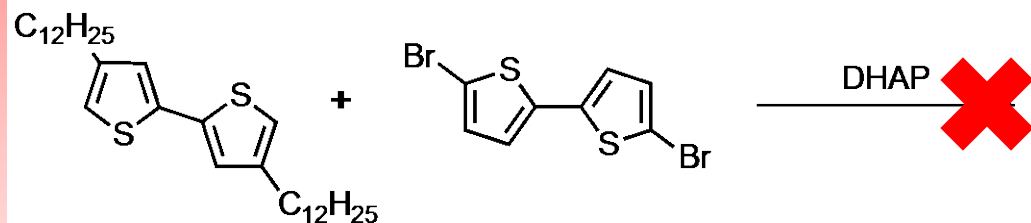
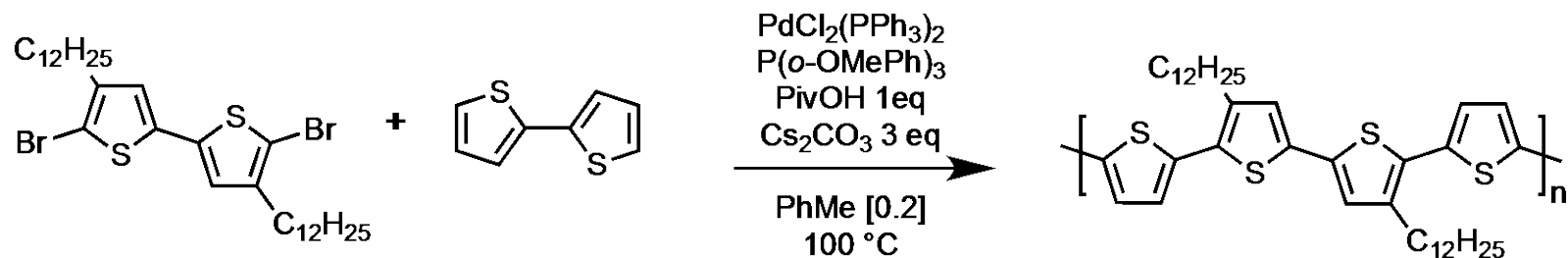
TCE, 500MHz,  $90^\circ\text{C}$

# PCDTBT



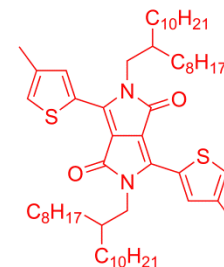
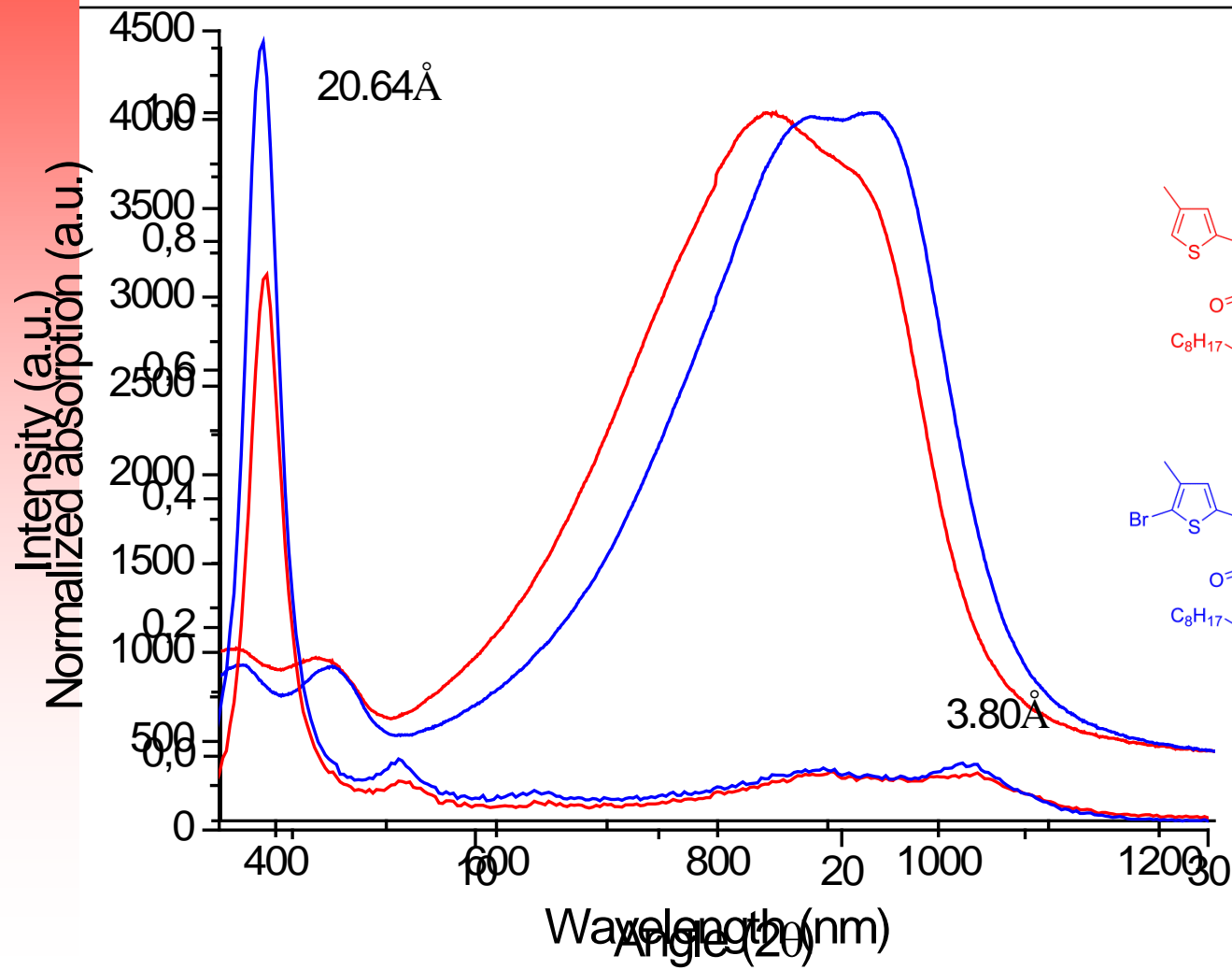
TCE, 500MHz, 90 °C

# Bithiophene-bithiophene

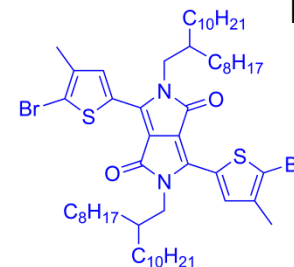


# DHAP - DPP

Polymer	M <sub>n</sub> kDa	M <sub>p</sub> kDa	Đ <sub>m</sub>	E <sub>g</sub> <sup>Opt</sup> eV	LUMO eV	HOMO eV	E <sub>g</sub> <sup>CV</sup> eV	μ <sub>h</sub> cm <sup>2</sup> /V·s	I <sub>on/off</sub>	V <sub>thres</sub> V
P1	15	51	3.4	1.13	-4.08	-5.35	1.27	0.26	10 <sup>5</sup>	-2
P2	46	114	2.5	1.12	-4.06	-5.29	1.23	<b>1.17</b>	10 <sup>3</sup>	0

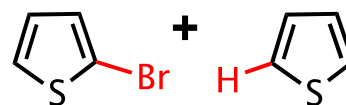
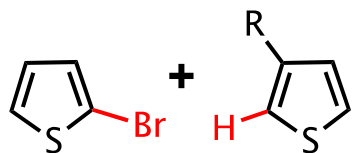
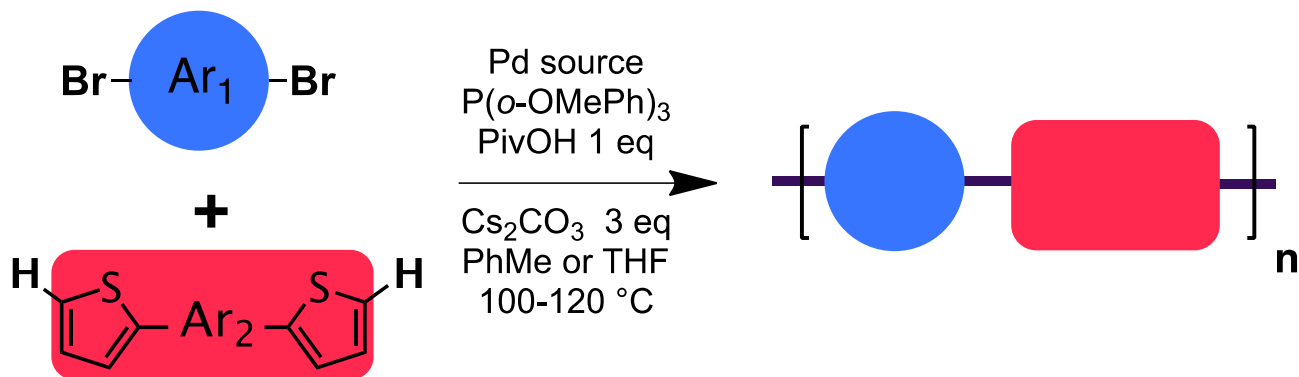
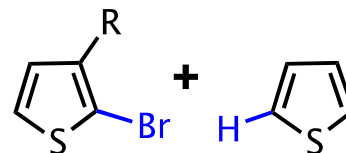
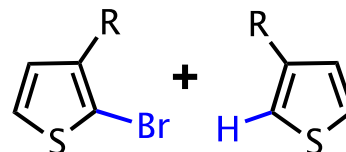
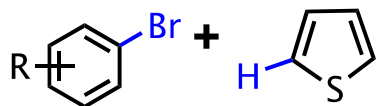
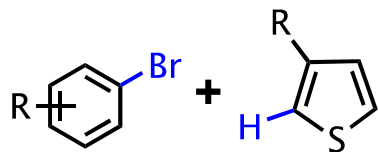


P1

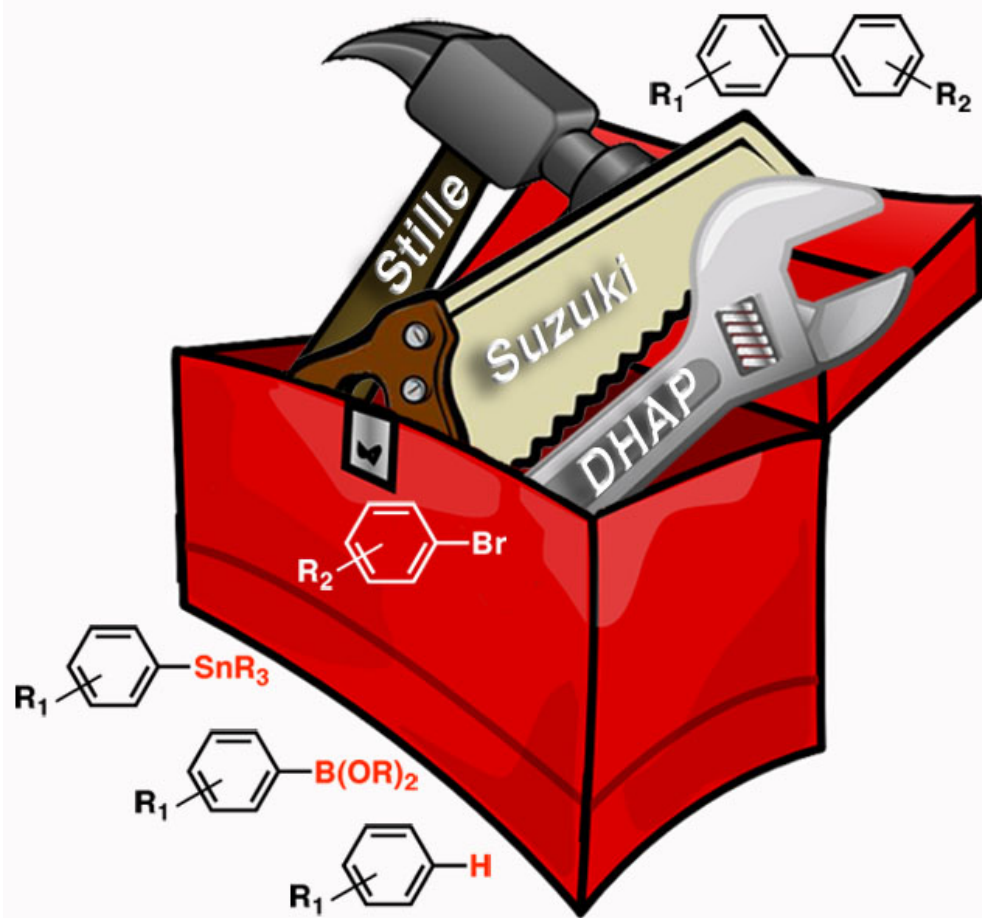


P2

# Conclusions



# Direct (Hetero)arylation Polycondensation





- CANADA RESEARCH CHAIR PROGRAM
- NSERC (DISCOVERY, STRATEGIC, NETWORK)
- CANADIAN FOUNDATION for INNOVATION
- STDC PROGRAM
- MDEIE (PSVT Program)
- FRQNT (CQMF, Actions Concertées)
- US ARMY
- NANOQUÉBEC (NanoULaval)
- HYDRO-QUEBEC + NSERC (CRD)



# Acknowledgment

